

# ECHOTEL<sup>®</sup> 961

## **Ultrasonic level switches**

FOR HYGIENIC USE

### DESCRIPTION

Echotel<sup>®</sup> 961 ultrasonic level switches require no calibration to detect the presence of any liquid in less than 1s. Foam is ignored by technology, so that the unit only detects the presence or absence of liquid. The pulsed wave technology permits the unit to resist turbulence, aeration, suspended solids and build up.

 $\mathsf{Echotel}^{\$}$  961 has both 3A and  $\mathsf{EHEDG}$  approval for use in hygienic applications.

Echotel® 961 offers either current shift or relay output.

### FEATURES

- No calibration
- 2-wire loop powered with mA output, AC/DC line powered with integrated relays.
- · Continuous selftest with selectable error output
- LED identification for:
- process alarm
- error of transducer, electronics or electrical noise interference
- wet/dry status of transducer
- · Push buttons for manual testing of alarm and error signals
- Adjustable time delay up to 45 s
- · Suitable sensor design for CIP/SIP cleaning
- Model 961 suited for SIL 1 and SIL 2 loops (full FMEDA report available)



# For LIQUID LEVEL switching applications



#### **APPLICATIONS**

#### MEDIA: Any liquid.

**VESSELS**: Any mounting position.

CONDITIONS: Unaffected by

- shifting dielectric, density, or PH
- presence of foam, turbulence, visible vapours

ISO 9001

- fast drain/fill rates
- vacuum conditions.

Quality

### AGENCY APPROVALS<sup>①</sup>

Approval		
Hygienic Machinery Directive 98/37/EC annex 1, section 2.1		
EN 1672 part 2, Hygienic requirements		
EHEDG doc. 2 (second edit. March 2000) and doc. 8 (July 1993)		
Other approvals are available, consult factory for more details		

① Refer to bulletin BE 51-137 for ATEX/FM/CSA approved units.

## TECHNOLOGY

The Echotel® 961 operates on a two crystal pulsed or "transmit-receive" principle which applies a high frequency electronic burst to the transmit crystal. The signal is then converted into ultrasonic energy and transmitted across the sensing gap towards the receiver crystal. When there is air in the gap, the high frequency ultrasonic energy will be attenuated, thereby not allowing the energy to be received. When there is liquid in the gap, the ultrasonic energy will propagate across the gap and the output will indicate a reception of the signal.





Air/Gas Dry gap

Liquid Wet gap



## MOUNTING

### ELECTRONICS



Loop powered 961



Line powered 961

### FUNCTIONS

#### Adjustable time delay:

The Echotel<sup>®</sup> 961 provides a fast response time of typically 0,5 s. In applications with turbulent or boiling surfaces, this may lead to scattering of the output. For these applications, the user can adjust via a potentiometer a time delay from 0,5 to 45 s and avoid false switching.

**Pushbuttons for manual check:** The alarm output and the error signal of the Echotel<sup>®</sup> 961 can be manually checked via pushbuttons. For loop powered units, the loop test pushbutton will sequentially check the shift of loop current. For relay operated units, the level test pushbutton will make the relay change from energized to de-energized status or vice versa. Pressing the fault/malfunction pushbutton stops all transmit pulses, which simulates an electronics failure, and tests the selected output signal.

#### LED identification:

The «Wet» LED reports liquid in the gap. An additional «Level» LED on the 961 with relay output reports alarm. With the current shift version, the corresponding 8 or 16 mA LED will report alarm or safe condition.

«Fault» LED reports a malfunction of the unit. The blinking sequence of the LED identifies the failure (electronics, transducer or electrical noise interference).

«Malfunction» LED (only for units with relay) confirms that the malfunction relay is energized in normal operation

#### Selectable error signal:

The error signal of loop powered units can be set for either 3,6 or 22 mA. The separate malfunction relay of the 961 can be set for independent or joint operation with the alarm relay.

### ELECTRICAL WIRING

#### Loop powered



Line powered



### SELECTION DATA

#### A complete measuring system consists of:

1. ECHOTEL® electronics

2. ECHOTEL® transducer

#### 1. Order code for Echotel® electronics

#### BASIC MODEL NUMBER

#### Electronics with mA or relay output



#### 2. Order code for Echotel® transducer

BASIC MODEL NUMBER















DIN 11851

**Varivent**®

# ELECTRONICS SPECIFICATIONS

Description		Specification
Input Voltage	mA - version	2 wire loop powered, 12 - 35 V DC
	Relay - version	102 - 265 V AC 50/60 Hz or 18 - 32 V DC
Power Consumption		< 3 Watt (relay version) – < 1 Watt (mA version / AS-i version)
Output	mA - version	8 mA (safe), 16 mA (alarm) $\pm$ 1 mA $\leq$ 3,6 or $\geq$ 22 mA error signal
	Relay - version	one 5 A DPDT level alarm relay, one 5 A SPDT malfunction relay
Time delay		0,5 to 45 s adjustable (in addition to transducer response time)
Indication		LED's for process alarm status, malfunction (error of transducer, electronics or elec- trical noise interference) and wet/dry status of transducer (961 with relay)
Calffrant	Automatic	Continuously verifies electronics, transducer and noise interference
Sentest	Manual	Via pushbutton for checking alarm output(s) and error output/function.
Housing material		304 stainless steel, IP 67
Approvals		EHEDG (per TNO) and 3A certification
SIL (Safety Integrity Level)		Functional safety to SIL 2 as 1001 in accordance to IEC 61508 – SFF of 91,4 % (mA - version) and 92 % (relay - version). Full FMEDA report and declaration sheets available at request
Shock/Vibration Class		ANSI/ISA-S71.03 Class SA1 (shock), ANSI/ISA-S71.03 Class VC2 (vibration)
Net weight		1 kg (2.2 lbs) – electronics only

### PERFORMANCE

Description	Specification
Response time	0,5 s typical
Repeatability	± 2 mm (0.078")
Ambient Temperature	-40 °C to +70 °C (-40 °F to +160 °F)
Humidity	0-99 %, non-condensing
Electromagnetic compatibility	Meets CE requirements (EN 61326: 1997 + A1 + A2) and NAMUR NE 21

# TRANSDUCER SPECIFICATIONS

Description		Specification		
Material		316/316L (1.4401/1.4404)		
Surface finish		0,5 μm Ra (20 Ra)		
Process connection		Tri-Clamp®, DIN 11851, Varivent®		
Transducer diameter		22,9 mm (0.90")		
Transducer length	Max	330 cm (130")		
	Min	5 cm (2")		
Propose tomporature	Max	+165 °C (+325 °F)		
FIOCESS temperature	Min	-40 °C (-40 °F)		
Max. process pressure		103 bar @ +40 °C (1500 psi @ +100 °F) 103 bar @ +165 °C (1500 psi @ +325 °F) Note: max. process pressure is downrated to the design pressure of the selected process connection		



#### QUALITY ASSURANCE - ISO 9001:2008

THE QUALITY ASSURANCE SYSTEM IN PLACE AT MAGNETROL® GUARANTEES THE HIGHEST LEVEL OF QUALITY DURING THE DESIGN, THE CONSTRUCTION AND THE SERVICE OF CONTROLS. OUR QUALITY ASSURANCE SYSTEM IS APPROVED AND CERTIFIED TO ISO 9001:2008 AND OUR TOTAL COMPANY IS COMMITTED TO PROVIDING FULL CUSTOMER SATISFACTION BOTH IN QUALITY PRODUCTS AND QUALITY SERVICE.

#### **PRODUCT WARRANTY**

ALL MAGNETROL® ELECTRONIC AND ULTRASONIC LEVEL CONTROLS ARE WARRANTED FREE OF DEFECTS IN MATERIALS AND WORK-MANSHIP FOR ONE FULL YEAR FROM THE DATE OF ORIGINAL FACTORY SHIPMENT. IF RETURNED WITHIN THE WARRANTY PERIOD; AND, UPON FACTORY INSPEC-MAGNETROL® PRODUCTS.



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