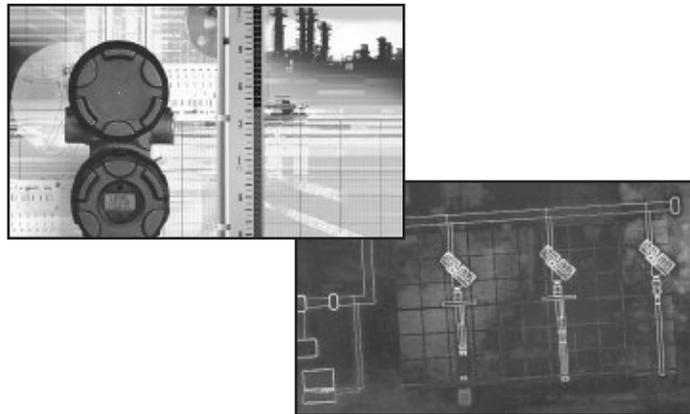
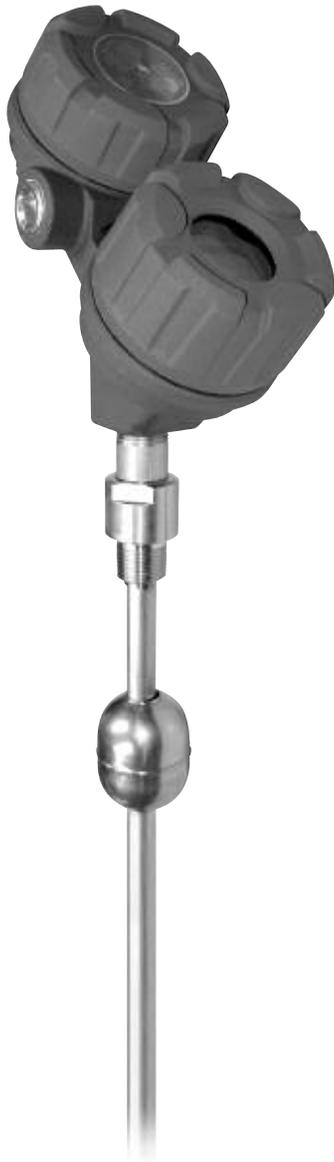


# Jupiter<sup>®</sup>

Enhanced Model 2xx  
FOUNDATION Fieldbus™ Digital Output  
Software v3.x

FOUNDATION Fieldbus™ Operating Manual

*Magnetostrictive  
Level Transmitter*



**ORION**<sup>®</sup>  
INSTRUMENTS  
A Magnetrol Company

---

## Read this Manual Before Installing

This manual provides information on the Jupiter® magnetostrictive transmitter. It is important that all instructions are read carefully and followed in sequence. Detailed instructions are included in the Installation section of this manual.

## Conventions Used in this Manual

Certain conventions are used in this manual to convey specific types of information. General technical material, support data, and safety information are presented in narrative form. The following styles are used for notes, cautions, and warnings.

### Notes

Notes contain information that augments or clarifies an operating step. Notes do not normally contain actions. They follow the procedural steps to which they refer.

### Cautions

Cautions alert the technician to special conditions that could injure personnel, damage equipment, or reduce a component's mechanical integrity. Cautions are also used to alert the technician to unsafe practices or the need for special protective equipment or specific materials. In this manual, a caution box indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.

### Warnings

Warnings identify potentially dangerous situations or serious hazards. In this manual, a warning indicates an imminently hazardous situation which, if not avoided, could result in serious injury or death.

## Safety Messages

Follow all standard industry procedures for servicing electrical equipment when working with or around high voltage. Always shut off the power supply before touching any components.

**WARNING!** Explosion hazard. Do not connect or disconnect equipment unless power has been switched off or the area is known to be non-hazardous.

## Low Voltage Directive

For use in Installation Category II, Pollution Degree 2. If equipment is used in a manner not specified by the manufacturer, protection provided by the equipment may be impaired.

## Notice of Trademark, Copyright, and Limitations

Orion & Orion logotype, Magnetrol & Magnetrol logotype, and Jupiter are registered trademarks of Magnetrol International.

Copyright © 2011 Magnetrol International.  
All rights reserved.

Performance specifications are effective with date of issue and are subject to change without notice. Magnetrol reserves the right to make changes to the product described in this manual at any time without notice. Magnetrol makes no warranty with respect to the accuracy of the information in this manual.

## Warranty

All Magnetrol/Orion electronic level and flow controls are warranted free of defects in materials or workmanship for one full year from the date of original factory shipment.

If returned within the warranty period; and, upon factory inspection of the control, the cause of the claim is determined to be covered under the warranty; then, Magnetrol/Orion will repair or replace the control at no cost to the purchaser (or owner) other than transportation.

Magnetrol/Orion shall not be liable for misapplication, labor claims, direct or consequential damage or expense arising from the installation or use of equipment. There are no other warranties expressed or implied, except special written warranties covering some Magnetrol/Orion products.

## Quality Assurance

The quality assurance system in place at Magnetrol guarantees the highest level of quality throughout the company. Magnetrol is committed to providing full customer satisfaction both in quality products and quality service.

Magnetrol's quality assurance system is registered to ISO 9001 affirming its commitment to known international quality standards providing the strongest assurance of product/service quality available.





# FOUNDATION fieldbus™ Enhanced Jupiter® Model 2xx Magnetostrictive Level Transmitter

## Table of Contents

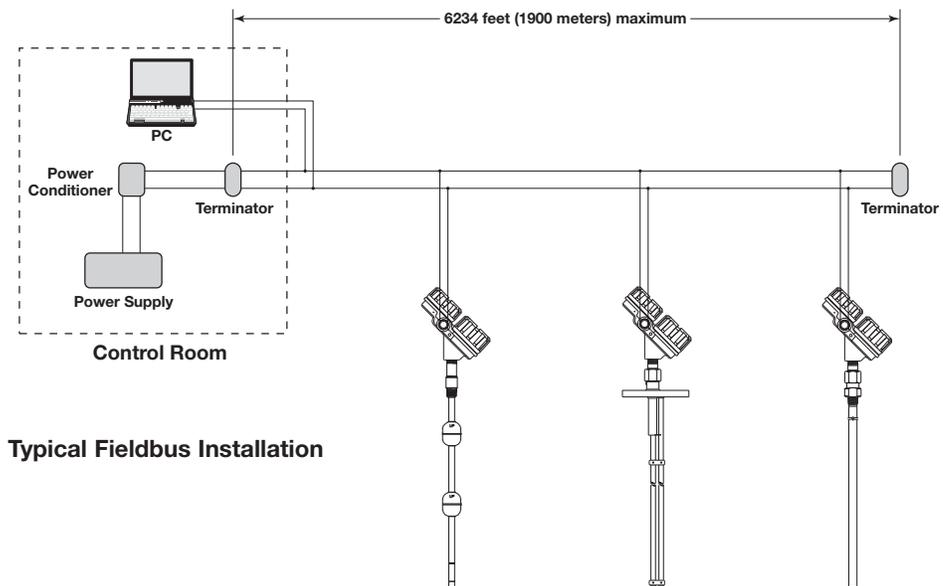
1.0 FOUNDATION fieldbus™ Overview .....	4	3.4.1 Factory Parameters .....	17
1.1 Description .....	4	3.4.2 Firmware Version .....	18
1.2 Benefits .....	5	3.5 Analog Input Block .....	18
1.3 Device Configuration .....	5	3.5.1 AI Block Parameters .....	18
1.4 Intrinsic Safety .....	6	4.0 Diagnostic Parameters .....	20
2.0 Complete Installation .....	7	4.1 Simulation Feature .....	21
2.1 Unpacking .....	7	5.0 Reference Information .....	22
2.2 Electrostatic Discharge (ESD) Handling Procedure .....	7	5.1 Troubleshooting .....	22
2.3 Before You Begin .....	8	5.1.1 Troubleshooting .....	22
2.3.1 Site Preparation .....	8	5.1.2 Status Messages .....	23
2.3.2 Equipment and Tools .....	8	5.1.3 FF Segment Checklist .....	24
2.3.3 Operational Considerations .....	9	5.2 Agency .....	24
2.3.4 Configuration Information .....	9	5.2.1 Agency Specifications – Explosion Proof Installation .....	24
2.4 Mounting .....	9	5.2.2 Agency Specifications – ATEX Intrinsically Safe .....	24
2.4.1 External .....	9	5.2.3 Agency Drawing .....	25
2.4.2 Internal, Direct Insertion .....	10	5.3 Specifications .....	27
2.5 Wiring .....	11	5.3.1 Functional .....	27
3.0 Function Blocks .....	12	5.3.2 Performance .....	27
3.1 Overview .....	12	5.3.3 Physical .....	28
3.1.1 Universal Fieldbus Block Parameters .....	12	5.4 Parts .....	29
3.2 Resource Block .....	13	5.4.1 Replacement Parts .....	29
3.3 Transducer Block .....	16	5.5 References .....	30
3.3.1 Transducer Block Parameters .....	16	Appendix .....	30
3.3.2 Password Parameters .....	16	Configuration Data Sheet .....	31
3.3.3 Jupiter Configuration Parameters .....	17		
3.4 User Calibration Parameters .....	17		

## 1.0 FOUNDATION fieldbus™ Overview

### 1.1 Description

FOUNDATION fieldbus™ is a digital communications system that serially interconnects devices in the field. A Fieldbus system is similar to a Distributed Control System (DCS) with two exceptions:

- Although a FOUNDATION fieldbus™ system can use the same physical wiring as an existing 4–20 mA device, Fieldbus devices are not connected point to point, but rather are multidropped and wired in parallel on a single pair of wires (referred to as a segment).
- FOUNDATION fieldbus™ is a system that allows the user to distribute control across a network. Fieldbus devices are smart and actually maintain control over the system.



Typical Fieldbus Installation

Unlike 4–20 mA analog installations in which the two wires carry a single variable (the varying 4–20 mA current), a digital communications scheme such as FOUNDATION fieldbus™ considers the two wires as a network. The network can carry many process variables as well as other information. The Enhanced Jupiter transmitter is a FOUNDATION fieldbus™ registered device that communicates with the H1 FOUNDATION fieldbus™ protocol operating at 31.25 kbits/sec. The H1 physical layer is an approved IEC 61158 standard.

An IEC61158 shielded twisted pair wire segment can be as long as 6234 feet (1900 meters) without a repeater. Up to 4 repeaters per segment can be used to extend the distance. The maximum number of devices allowed on a Fieldbus segment is 32 although this depends on the current draw of the devices on any given segment.

---

Details regarding cable specifications, grounding, termination, and other network information can be found in IEC 61158 or the wiring installation application guide AG-140 at [www.fieldbus.org](http://www.fieldbus.org).

## 1.2 Benefits

The benefits of FOUNDATION fieldbus™ can be found throughout all phases of an installation:

1. **Design/Installation:** Connecting multiple devices to a single pair of wires means less wire and fewer I/O equipment. Initial Engineering costs are also reduced because the Fieldbus Foundation requires interoperability, defined as “the ability to operate multiple devices in the same system, regardless of manufacturer, without a loss of functionality.” All FOUNDATION fieldbus™ devices must be tested for interoperability by the Fieldbus Foundation. Orion Instruments Jupiter device registration can be found at [www.fieldbus.org](http://www.fieldbus.org). Choose Magnetrol as the device manufacturer when searching for the registration.
2. **Operation:** With control now taking place within the devices in the field, better loop performance and control are the result. A FOUNDATION fieldbus™ system allows for multiple variables to be brought back from each device to the control room for additional trending and reporting.
3. **Maintenance:** The self-diagnostics residing in the smart field devices minimizes the need to send maintenance personnel to the field.

## 1.3 Device Configuration

### Device Descriptions

The function of a FOUNDATION fieldbus™ device is determined by the arrangement of a system of blocks defined by the Fieldbus Foundation. The types of blocks used in a typical User Application are described as follows:

**Resource Block** describes the characteristics of the FOUNDATION fieldbus™ device such as the device name, manufacturer, and serial number.

**Function Blocks** are built into the FOUNDATION fieldbus™ devices as needed to provide the desired control system behavior. The input and output parameters of function blocks can be linked over the Fieldbus. There can be numerous function blocks in a single User Application.

**Transducer Blocks** contain information such as calibration parameters and sensor type. They are used to connect the sensor to the input function blocks.

---

An important requirement of Fieldbus devices is the interoperability concept mentioned earlier. Device Description (DD) technology is used to achieve this interoperability. The DD provides extended descriptions for each object and provides pertinent information needed by the host system.

DDs are similar to the drivers that your personal computer (PC) uses to operate peripheral devices connected to it. Any Fieldbus host system can operate with a device if it has the proper DD and Common File Format (CFF) for that device.

The most recent DD and CFF files can be found on the FOUNDATION fieldbus™ web site at [fieldbus.org](http://fieldbus.org).

## **1.4 Intrinsic Safety**

The H1 physical layer supports Intrinsic Safety (IS) applications with bus-powered devices. To accomplish this, an IS barrier or galvanic isolator is placed between the power supply in the safe area and the device in the hazardous area.

H1 also supports the Fieldbus Intrinsically Safe Concept (FISCO) model which allows more field devices in a network. The FISCO model considers the capacitance and inductance of the wiring to be distributed along its entire length. Therefore, the stored energy during a fault will be less and more devices are permitted on a pair of wires. Instead of the conservative entity model, which only allows about 90 mA of current, the FISCO model allows a maximum of 110 mA for Class II C installations and 240 mA for Class II B installations.

FISCO certifying agencies have limited the maximum segment length to 1000 meters because the FISCO model does not rely on standardized ignition curves.

The Enhanced Jupiter Magnetostrictive transmitter is available with entity IS, FISCO IS, FNICO non-incendive, or explosion proof approvals.

---

## 2.0 Installation

**Caution:** If equipment is used in a manner not specified by manufacturer, protection provided by equipment may be impaired

This section provides detailed procedures for properly installing, wiring, configuring and, if needed, troubleshooting the Jupiter magnetostrictive level transmitter.

In most cases the unit will be shipped from the factory attached to the Orion Instruments magnetic level indicator. In some cases, such as retrofit applications of a reed chain transmitter with a Jupiter instrument, the installation and set up will need to be performed in the field.

## 2.1 Unpacking

Unpack the instrument carefully. Inspect all units for damage. Report any concealed damage to carrier within 24 hours. Check the contents against the packing slip and purchase order. Check and record the serial number for future reference when ordering parts.

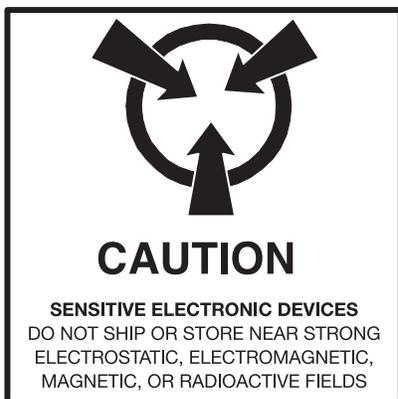
**Caution:** Do not discard the shipping container until all parts are accounted for and inspected.

## 2.2 Electrostatic Discharge (ESD) Handling Procedure

Magnetrol/Orion's electronic instruments are manufactured to the highest quality standards. These instruments use electronic components that may be damaged by static electricity present in most work environments.

The following steps are recommended to reduce the risk of component failure due to electrostatic discharge.

- Ship and store circuit boards in anti-static bags. If an anti-static bag is not available, wrap the board in aluminum foil. Do not place boards on foam packing materials.
- Use a grounding wrist strap when installing and removing circuit boards. A grounded workstation is recommended.
- Handle circuit boards only by the edges. Do not touch components or connector pins.
- Make sure that all electrical connections are completely made and none are partial or floating. Ground all equipment to a good, earth ground.



---

## 2.3 Before You Begin

**Caution:** This instrument is intended for use in Installation Category II, Pollution Degree 2 locations.

### 2.3.1 Site Preparation

Each Jupiter magnetostrictive transmitter is built to match the specifications required within the defined model option number. Wiring terminations will need to be made and the configuration will need to be accomplished.

Ensure that the power to be supplied to the instrument is the same voltage (24 VDC) as ordered with the instrument, and that the wiring between the power supply and the Jupiter transmitter is correct for the type of installation. See *Specifications, Section 5.3*.

NOTE: Applying incorrect voltage will damage the unit.

When installing the Jupiter transmitter in a general purpose or hazardous area, all local, state, and federal regulations and guidelines must be observed. See *Wiring, Section 2.5*.

### 2.3.2 Equipment and Tools

For installation of a new Jupiter with magnetic level indicator set, refer to Orion Instruments instruction manual 46-638.

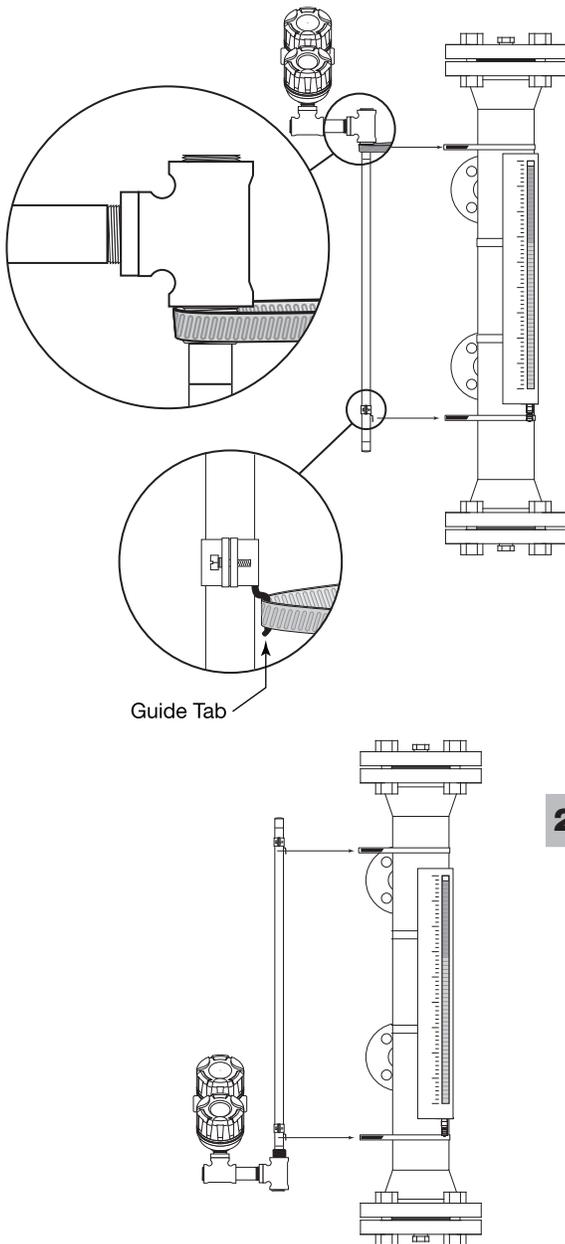
To attach a Jupiter transmitter to an existing MLI or direct insertion model, you may need the following tools:

- 5/16" Nut-Driver (for tightening the mounting clamps).
- Screwdriver and assorted hand tools for making conduit and electrical connections.
- Digital multimeter or DVM to troubleshoot supply voltage problems.

### 2.3.3 Operational Considerations

Exterior ambient temperature of the service should not exceed the design specifications of the electronics (-40° to +175° F (-40° to +80° C)). The operating temperature limits of the LCD are -5° to +160° F (-20° to +70° C). Temperatures below -5° F will cause the display to temporarily white out, and temperatures above +160° F will cause the display to go temporarily black. It will recover without damage when the operating temperature range returns. A sunshade should be used if electronics are mounted in direct sunlight.

Maximum process temperature for direct insertion transmitters is +500° F (+260° C). Externally mounted transmitters can be used with process temperatures up to +800° F (+427° C) if the MLI is equipped with an insulation blanket from the factory.



**Figure 1**  
**Mounting External Jupiter**

### 2.3.4 Configuration Information

Some key information is needed to configure the Jupiter transmitter. Complete the following operating parameters table before beginning configuration.

Display	Question	Answer
Units	What units of measurement will be used? (inches or centimeters)	_____
Probe Length	What probe length is listed on the model information?	_____
Measurement Type	Choose from <b>Level Only</b> or <b>Level and Interface</b>	_____
Sensor Mount	Choose from <b>MLI Top</b> , <b>MLI Bottom</b> , <b>Direct Insertion Near</b> (NPT, BSP, and 600# or less flanges) or <b>Direct Insertion Extended</b> (Flanged probes 900# class and over)	_____

## 2.4 Mounting

### 2.4.1 External

**Caution:** Do not rotate the Jupiter electronics enclosure. Rotating the electronics enclosure could cause damage to sensor cables.

If ordered from the factory with the MLI, it will be attached to the gauge and configured for the measuring range specified at the time of order placement. If not, use the following directions:

1. Place the Jupiter transmitter and mounting clamps in a convenient location.

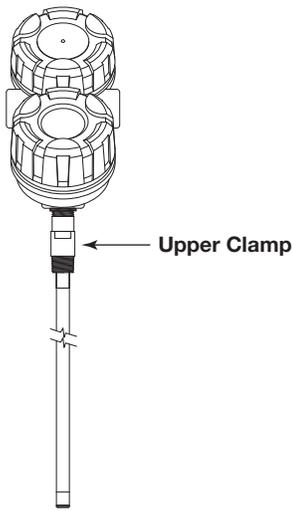


Figure 2

2. Position the Jupiter transmitter on the side of the MLI where it will be attached. Mark the location and the exact area where the clamps will be attached to hold the Jupiter in place.
3. Attach the lower clamp and tighten so that it remains in place, but loose enough so that there is still room to place the guide tab from the Jupiter between the inside of the clamp and the outer diameter of the MLI chamber. See Figure 1.
4. The upper clamp will need to be open to a large enough diameter to be able to mount to the MLI as well as the probe. The upper clamp should be positioned just above the  $\frac{3}{4}$ " NPT threads. See Figure 2.
5. Mount the Jupiter guide pin in the lower clamp and tighten. If necessary, use strapping tape to temporarily hold in place on the MLI. See Figure 1.
6. Position the upper clamp to attach the unit to the MLI and tighten. See Figure 1.
7. Discard any tape temporarily holding the Jupiter to the MLI.

#### 2.4.2 Internal, Direct Insertion

Use caution when handling probes to ensure probe is not bent during installation. A bend in the probe may prevent float from traveling freely up and down the probe.

1. Verify float will pass through vessel opening, if not, it will be necessary to attach the float after the probe is installed.
2. Carefully insert probe into vessel and thread or bolt to the mating connection as appropriate.
3. The float is held on the probe by a C-clip inserted into a groove machined into the tip of the probe. The float is attached or removed by removing and reinserting the C-clip. See Figure 3. To ensure proper float orientation, the float is marked "Up ↑".

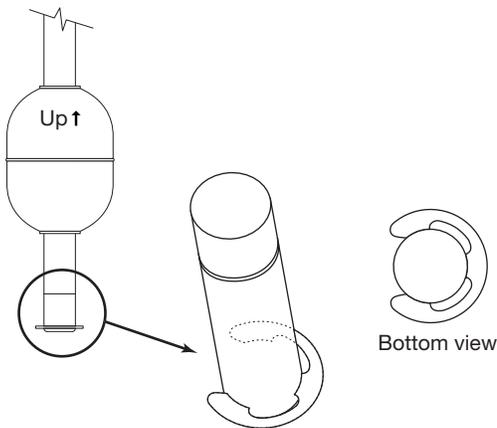


Figure 3  
Float Attachment Detail

## 2.5 Wiring

**Caution:** The Jupiter magnetostrictive transmitter operates at voltages of 9-32 VDC (nominal voltage is 24 VDC). Higher voltages will damage the transmitter.

Wiring between the power supply and the Jupiter transmitter should be made using 18–22 AWG shielded twisted pair instrument cable. The transmitter enclosure consists of two compartments. The upper compartment is used to terminate the field wires (wiring termination compartment), and the lower compartment is the electronics compartment.

The Jupiter is offered for use in Class I, Div 1 areas (flammable gasses may be present). Follow the instructions below to complete wiring of the instrument.

**WARNING!** Explosion hazard. Do not disconnect equipment unless power has been switched off or the area is known to be non-hazardous.

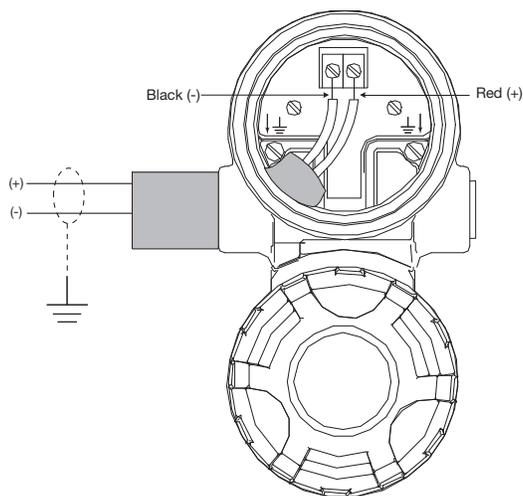
An explosion proof (XP) installation potentially has flammable vapors or media present. Covers on instruments in these areas must remain on and tight while power is applied to the instrument.

Equipment installed in an area classified as Class I, Div 2, reflects that flammable or explosive vapors may be present.

To install intrinsically safe wiring, make sure the IS barrier is properly installed in the safe area (refer to local plant or facility procedures). Complete the wiring from the barrier to the Jupiter transmitter. See Agency Specifications–Intrinsically Safe Installations, Section 5.2.2.

1. Make sure power is off in any junction box which will be exposed to the atmosphere, unless the area has already been sniffed and approved free of flammable vapors.
2. The top cover (field wiring compartment) of the Jupiter transmitter may be removed. Place the cover in a location where dirt will not get on the threads.
3. Attach the black wire (-) to the negative terminal on the termination strip.
4. Attach the red wire (+) to the positive wire on the termination strip.
5. Ground shield at power supply.
6. Tighten and check connections, then replace cover.
7. An explosion proof seal is not required unless specifically noted by the local code.

**Note:** All local, state and federal regulations and codes must be adhered to during and after installation.



**Figure 4**  
**Wiring Diagram**

- 
8. Power may be applied to the instrument when the installation is complete and has been checked by the instrument engineer or safety officer.

## 3.0 Function Blocks

### 3.1 Overview

The Enhanced Jupiter Model 2xx is a level transmitter with four FOUNDATION fieldbus™ Function Blocks (one Resource Block, one Transducer Block, and two Analog Input blocks). The idea of Function Blocks, which a user can customize for a particular application, is a key concept of Fieldbus topology. Function Blocks consist of an algorithm, inputs and outputs, and a user-defined name.

The TRANSDUCER block output is available to the network through the ANALOG INPUT blocks.

- The ANALOG INPUT blocks (AI) take the TRANSDUCER block level values and makes them available as an analog value to other function blocks. The AI blocks have scaling conversion, filtering, and alarm functions.

#### 3.1.1 Universal Fieldbus Block Parameters

The following are general descriptions of the parameters common to all blocks. Additional information for a given parameter is described later in that specific block section.

**ST\_REV (static data revision):** a read only parameter that gives the revision level of the static data associated with the block. This parameter will be incremented each time a static parameter attribute value is written and is a vehicle for tracking changes in static parameter attributes.

**TAG\_DESC (tag descriptor):** a user assigned parameter that describes the intended application of any given block.

**STRATEGY:** a user assigned parameter that identifies groupings of blocks associated with a given network connection or control scheme.

**ALERT\_KEY:** a user assigned parameter which may be used in sorting alarms or events generated by a block.

**MODE\_BLK:** a structured parameter composed of the actual mode, the target mode, the permitted mode(s), and the normal mode of operation of a block.

- The actual mode is set by the block during its execution to reflect the mode used during execution.
- The target mode may be set and monitored through the mode parameter.

- The permitted modes are listed for each block.
- The block must be in an automatic mode for normal operation.

NOTE: The MODE\_BLK target parameter must be OOS (out of service) to change configuration and calibration parameters in that function block (when in OOS, the normal algorithm is no longer executed and any outstanding alarms are cleared).

All blocks must be in an operating mode for the device to operate. This requires the Resource Block to be in “AUTO” and the Transducer Block to be in “AUTO” before the Function Blocks can be placed in a mode other than OOS (out of service).

**BLOCK\_ERR:** a parameter that reflects the error status of hardware or software components associated with, and directly affecting, the correct operation of a block.

NOTE: A BLOCK\_ERR of “Simulation Active” in the Resource Block does not mean simulation is active—it merely indicates that the simulation (hardware) enabling jumper is present.

## 3.2 Resource Block

The RESOURCE block contains data specific to the Enhanced Jupiter transmitter, along with some information about the firmware.

NOTE: The Resource Block has no control function.

**MODE\_BLK:** Must be in AUTO in order for the remaining blocks in the transmitter to operate.

NOTE: A Resource Block in “out of service” will stop all function block execution in the transmitter.

**RS\_STATE (Resource State):** identifies the state of the RESOURCE block state machine. Under normal operating conditions, it should be “On-Line.”

**DD\_RESOURCE:** a string identifying the tag of the resource that contains the Device Description for this device.

**MANUFAC\_ID:** contains Magnetrol International’s FOUNDATION fieldbus™ manufacturer’s ID number, which is 0x000156.

**DEV\_TYPE:** the Device Type of the Enhanced Jupiter 2xx transmitter (0x0002). It is used by interface devices to locate the Device Description (DD) file for this product.

**DEV\_REV:** contains the firmware revision of the Enhanced Jupiter transmitter. It is used by interface devices to correctly select the associated DD.

---

**DD\_REV:** contains the revision of the DD associated with the version of firmware in the Enhanced Jupiter transmitter. It is used by interface devices to correctly select the associated DD.

**RESTART:** Default and Processor selections are available. Default will reset the Jupiter to the established block configuration.

**NOTE:** As RESTART DEFAULT will set **all** configuration parameters to their default values. Devices need to be reconfigured following activation of this function

**FEATURES:** a list of the features available in the transmitter. The Jupiter Model 2xx features include Reports, and Soft Write Locking.

**FEATURES\_SEL:** allows the user to turn Features on or off.

**CYCLE\_TYPE:** identifies the block execution methods that are available.

**CYCLE\_SEL:** allows the user to select the block execution method.

**MIN\_CYCLE\_T:** the time duration of the shortest cycle interval. It puts a lower limit on the scheduling of the resource.

**NV\_CYCLE\_T:** the minimum time interval between copies of non-volatile (NV) parameters to NV memory. NV memory is only updated if there has been a significant change in the dynamic value and the last value saved will be available for the restart procedure. A value of "0" means it will never be automatically copied. Entries made by human interface devices to NV parameters are copied to non-volatile memory at the time of entry.

**NOTE:** After completing a large copy, allow several seconds before removing power from the Jupiter Model 2xx transmitter to ensure that all data has been saved.

**FREE\_SPACE:** shows the amount of available memory for further configuration. The value is zero percent in a pre-configured device.

**FREE\_TIME:** the amount of the block processing time that is free to process additional blocks.

**SHED\_RCAS:** the time duration at which to give up computer writes to function block RCas locations. Shed from RCas will never happen when SHED\_RCAS = 0.

**SHED\_ROUT:** the time duration at which to give up computer writes to function block ROut locations. Shed from ROut will never happen when SHED\_ROUT = 0.

---

**FAULT\_STATE, SET\_FSTATE, CLR\_FSTATE:** these only apply to output function blocks. (The Model 2xx has no output function blocks).

**MAX\_NOTIFY:** the maximum number of alert reports that the transmitter can send without getting a confirmation.

The user can set the number low, to control alert flooding, by adjusting the LIM\_NOTIFY parameter value.

**LIM\_NOTIFY:** the maximum numbers of unconfirmed alert notify messages allowed. No alerts are reported if set to zero.

**CONFIRM\_TIME:** the time that the transmitter will wait for confirmation of receipt of a report before trying again. Retry will not occur if CONFIRM\_TIME = 0.

**WRITE\_LOCK:** When set to LOCKED, will prevent any external change to the static or non-volatile data base in the Function Block Application of the transmitter. Block connections and calculation results will proceed normally, but the configuration will be locked.

**UPDATE\_EVT (Update Event):** is an alert generated by a write to the static data in the block.

**BLOCK\_ALM (Block Alarm):** is used for configuration, hardware, connection, or system problems in the block. The cause of any specific alert is entered in the subcode field. The first alert to become active will set the Active status in the Status attribute. As soon as the Unreported status is cleared by the alert reporting task, another block alert may be reported without clearing the Active status, if the subcode has changed.

**ALARM\_SUM (Alarm Summary):** contains the current alert status, the unacknowledged states, the unreported states, and the disabled states of the alarms associated with the block.

**ACK\_OPTION (Acknowledge Option):** selects whether alarms associated with the block will be automatically acknowledged.

**WRITE\_PRI (Write Priority):** the priority of the alarm generated by clearing the write lock.

**WRITE\_ALM (Write Alarm):** the alert generated if the write lock parameter is cleared.

**ITK\_VER (ITK Version):** contains the version of the Interoperability Test Kit (ITK) used by the Fieldbus Foundation during their interoperability testing.

---

### 3.3 Transducer Block

The TRANSDUCER block is a custom block containing parameters that support the enhanced level transmitter. It contains the Jupiter probe configuration, diagnostics, and calibration data, and outputs level with status information.

The TRANSDUCER block parameters are grouped in a useful configuration. There are both read-only parameters and read-write parameters within the TRANSDUCER block.

- The read-only parameters report the block status and operation modes.
- The read-write parameters affect the function block basic operation, level transmitter operation, and calibration.

**The Transducer Block Mode will automatically be changed to “Out of Service” when the local interface (keypad) is used to change a parameter online.**

#### 3.3.1 Transducer Block Parameters

The first six parameters in the TRANSDUCER block are the universal parameters discussed in section 3.1.1. The universal parameters are followed by these additional required parameters:

**UPDATE\_EVT (Update Event):** an alert generated by a write to the static data in the TRANSDUCER block.

Another important parameter found later in the TRANSDUCER block list is **DEVICE\_STATUS**, which displays the status of the device. If more than one message exists, then the messages are displayed in priority order. Refer to Section 5.1.2, Status Messages.

If **DEVICE\_STATUS** indicates a problem, refer to Section 5.1.1, Troubleshooting (those parameters which are shaded are password-protected).

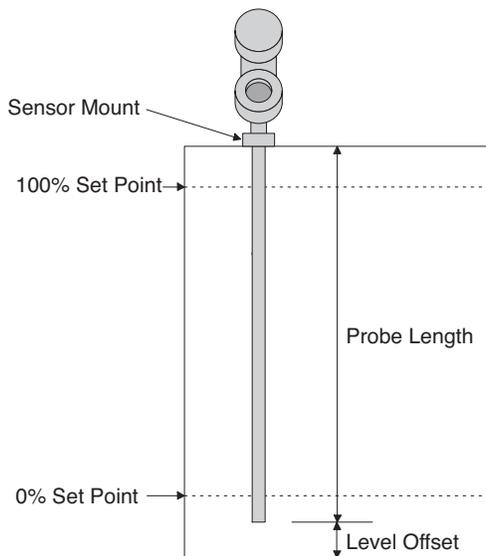
**For a complete list of Transducer Block Parameters, refer to table in the Appendix.**

#### 3.3.2 Password Parameters

To change a parameter at the local user interface, a value matching the user password must be entered (Default=1). If the user password is entered, the instrument is in the user mode. After 5 minutes with no keypad activity, the entered password expires.

Factory password is for use by trained factory personnel only.

From the network, the instrument always behaves as if it is in the user mode by default. In other words, it is not necessary to enter the user password in order to write parameters from the network.



### 3.3.3 Jupiter Configuration Parameters

This set of parameters within the Transducer Block is important and required to configure every Jupiter transmitter.

**MEASUREMENT\_TYPE** Select from LEVEL\_ONLY or LEVEL&INTERFACE.

**PROBE\_LENGTH** Enter the exact length of probe. The probe length is shown as the last 3 digits of the probe model number printed on the nameplate attached to the transmitter.

**LEVEL\_OFFSET** Enter the distance from the probe tip to the desired 0% reference in PROBE\_LENGTH\_UNITS. The acceptable range is from -99 to 150 inches.

**SENSOR\_MOUNT** Select from MLI\_TOP, MLI\_BOTTOM, DIRECT\_NEAR or DIRECT\_EXTENDED.

### 3.4 User Calibration Parameters

One of the main advantages of the Enhanced Jupiter Model 2XX is that every Enhanced Jupiter Model 2XX transmitter is shipped from the factory precisely calibrated.

On the other hand, part of the advantage of FOUNDATION fieldbus is to provide the ability to monitor changes and adjustments to a transmitter. The Fieldbus concept allows a user to make calibration adjustments if deemed necessary.

**NOTE:** The original factory calibration settings are restored when a new probe length value is assigned.

**It is highly recommended that factory calibration be used for optimum performance.**

#### 3.4.1 Factory Parameters

The factory-adjustable calibrated parameters are: CONVERSION\_FACTOR, SCALE\_OFFSET, FLOAT\_THRESHOLD and FLOAT\_POLARITY.

The following parameters are used for either troubleshooting or are parameters adjusted at the factory. They should never be changed in the field.

**CONVERSION\_FACTOR:** compensates for changes in signal propagation.

**SCALE\_OFFSET:** the intercept of the calibration line.

**FLOAT\_THRESHOLD:** controls the threshold voltage level.

**FLOAT\_POLARITY:** defines level as positive or negative pulse.

**SENSITIVITY:** signal detector adjustment.

**DRIVE\_AMPLITUDE:** sets amplitude of the out going pulse.

### 3.4.2 Firmware Version

The last two parameters in the TRANSDUCER block show the firmware version of the transmitter.

**FIRMWARE\_VERSION:** displays the version of the firmware.

**COPROCESSOR\_VERSION:** displays the version of the coprocessor.

## 3.5 Analog Input Block

The ANALOG INPUT (AI) block takes the transducer blocks input data, selected by channel number, and makes it available to other function blocks at its output:

### Channels

1. Level
2. Interface Level

### 3.5.1 AI Block Parameters

**PV:** Either the primary analog value for use in executing the function, or a process value associated with it.

**OUT:** The primary analog value calculated as a result of executing the function block.

**SIMULATE:** Allows the transducer analog input or output to the block to be manually supplied when simulate is enabled. When simulate is disabled, the simulate value and status track the actual value and status

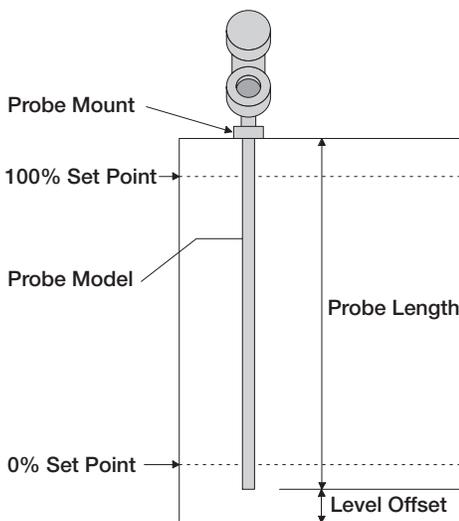
**XD\_SCALE:** The high and low scale values, engineering units code, and number of digits to the right of the decimal point used with the value obtained from the transducer for a specified channel.

**OUT\_SCALE:** The high and low scale values, engineering units code, and number of digits to the right of the decimal point to be used in displaying the OUT parameter.

**GRANT\_DENY:** Options for controlling access of host computers and local control panels to operating, tuning, and alarm parameters of the block.

**IO\_OPTS:** Option which the user may select to alter input and output block processing.

**STATUS\_OPTS:** Options which the user may select in the block processing of status.



Scaling

---

**CHANNEL:** The number of the logical hardware channel that is connected to this I/O block. This information defines the transducer to be used going to or from the physical world.

**L\_TYPE:** Determines if the values passed by the transducer block to the AI block may be used directly (Direct) or if the value is in different units and must be converted linearly (Indirect), or with square root (Ind Sqr Root), using the input range defined for the transducer and the associated output range.

**LOW\_CUT:** Limit used in square root processing.

**PV\_FTIME:** Time constant of a single exponential filter for the PV, in seconds.

**FIELD\_VAL:** Raw value of the field device in % of PV range, with a status reflecting the Transducer condition, before signal characterization (L\_TYPE) or filtering (PV\_FTIME).

**UPDATE\_EVT:** This alert is generated by any change to the static data.

**BLOCK\_ALM:** The block alarm is used for all configuration, hardware, connection failure or system problems in the block.

**ALARM\_SUM:** The current alert status, unacknowledged states, unreported states, and disabled states of the alarms associated with the function block.

**ACK\_OPTION:** Selection of whether alarms associated with the function block will be automatically acknowledged.

**ALARM\_HYS:** Amount the PV must return within the alarm limits before the alarm condition clears. Alarm hysteresis expressed as a percent of the span of the PV.

**HI\_HI\_PRI:** Priority of the high high alarm.

**HI\_HI\_LIM:** The setting for high high alarm in engineering units.

**HI\_PRI:** Priority of the high alarm.

**HI\_LIM:** The setting for high alarm in engineering units

**LO\_PRI:** Priority of the low alarm.

**LO\_LIM:** The setting for low alarm in engineering units.

**LO\_LO\_PRI:** Priority of the low low alarm.

**LO\_LO\_LIM:** The setting for low low alarm in engineering units.

**HI\_HI\_ALM:** The status for high high alarm and its associated time stamp.

---

**HI\_ALM:** The status for high alarm and its associated time stamp.

**LO\_ALM:** The status for low alarm and its associated time stamp.

**LO\_LO\_ALM:** The status for low low alarm and its associated time stamp.

The TRANSDUCER and AI block's MODE\_BLK parameter must be set to AUTO to pass the PV Value through the AI to the network.

Transducer scaling, called XD\_SCALE, is applied to the PV from the CHANNEL to produce the FIELD\_VAL in percent. Valid XD\_SCALE in engineering units is limited to the three allowable codes of centimeters (cm), inches (in), and percent (%).

The AI can have a BLOCK\_ERR when:

1. Channel is not set correctly.
2. XD\_SCALE does not have suitable engineering units or has range incompatibility.
3. SIMULATE parameter is active
4. AI block MODE is O/S (out of service).

NOTE: This can be caused by the Resource Block being OOS or the AI Block not scheduled for execution.

5. L-TYPE not set or set to Direct with improper OUT\_SCALE.

The AI uses the STATUS\_OPTS setting and the TRANSDUCER PV LIMIT value to modify the AI PV and OUT QUALITY.

Damping Filter is a feature of the AI block. PV\_FTIME parameter is time constant of a single exponential filter for the PV, in seconds. This parameter can be used to dampen out fluctuation in level due to excessive turbulence.

The AI block has multiple ALARM functions that monitor the OUT parameter for out of bound conditions.

## 4.0 Diagnostic Parameters

The Jupiter Model 2xx measurement engine runs through a series of self-tests and will detect and report faulty operation. The TRANSDUCER BLOCK displays these faults in the DEVICE\_STATUS parameter and the PV Quality and Substatus. Refer to Section 5.1.2 for more information on specific faults and warnings.

BLOCK\_ERROR is not used except for indicating Out of Service (OOS).

---

When the Model 2xx transmitter is initially powered on, the measurement engine does not have enough valid measurement cycles to make a decision about the output level. For the first sixteen measurement cycles after power is applied, the QUALITY is “Uncertain,” the SUB\_STATUS is “Initial value,” and the LIMIT attribute is “Constant.”

When the Model 2xx is operating correctly, the QUALITY is shown as “GOOD,” and the SUB\_STATUS is “Non-Specific.”

While changing the transmitter operational parameters using the local display or through the system configuration tool (with the MODE\_BLK in OOS), the output might be inaccurate because of the changing parameters. When the device is in a mode where operational parameters can be changed, the TRANSDUCER BLOCK will still output level but the QUALITY will be shown as “Bad” and the SUB\_STATUS is “Out of Service.”

When the Enhanced Jupiter measurement cycle fails to find a valid output level, the transmitter maintains the last good value as the output and flags the failure. The LIMIT attribute is the same as the last good measurement. Excessive disrupted cycles causes the transmitter to go into a defined operational mode based on the cause of the disrupted cycles.

## 4.1 Simulation Feature

The Jupiter Model 2xx with FOUNDATION fieldbus™ supports the Simulate feature in the Analog Input block. The Simulate feature is typically used to exercise the operation of an AI block by simulating a TRANSDUCER block input.

This feature can not be activated without the placement of a hardware jumper. This jumper is installed as standard on the Jupiter Model 2xx, and is placed in an inconvenient location to avoid inadvertent disabling of this feature.

**NOTE:** A BLOCK\_ERR of “Simulation Active” in the Resource Block does not mean simulation is active—it merely indicates that the simulation (hardware) enabling jumper is present.

Contact the factory for instructions on how to remove this jumper and permanently disable the Simulate feature.

---

## 5.0 Reference Information

### 5.1 Troubleshooting

The Jupiter transmitter is designed and manufactured for years of trouble free operation over a wide range of conditions. Common transmitter problems are discussed in terms of their symptoms and recommended corrective actions.

#### 5.1.1 Troubleshooting

---

Problem	Solution
Transmitter does not track level (External Mount)	Remove transmitter from piping column and test with re-alignment magnet. Run magnet from bottom to top of probe. Check zero and span calibration. If no change in output, consult the factory.
(Direct Insertion)	Float stuck, Probe bent (Chamber)
Float inside the level gauge is moving slow or not at all.	Ensure that the magnetic level indicator is plumb.  The process fluid being measured may be too viscous and heat tracing may be required to make the material more fluid.  The specific gravity of the process fluid and float weight may need to be reverified.  The liquid being measured may contain magnetic particles collecting on the magnetic section of the float causing drag. If this happens magnetic trap assemblies can be purchased from the factory.  Visual inspection of the float may be required to see if the float has collapsed.
LEVEL value is inaccurate.	Basic configuration data is questionable. Reconfigure probe length and offset. Ensure the level is accurate. Reconfigure loop values.
LEVEL value fluctuates.	Turbulence, increase damping factor until readings stabilize.

---

---

### 5.1.2 Status Messages

---

<b>Display Message</b>	<b>Action</b>	<b>Comment</b>
OK	None	Normal operating mode
Initial	None	Shown at power-up during self check
Default Cal	Factory set default calibration parameters are in use, level reading may be inaccurate	Consult Factory
Lo Temp	Present temperature in electronics compartment is below -40° C	Transmitter may need to be moved to ensure temperature is within specification
Hi Temp	Present temperature in electronics compartment is above +80° C	Transmitter may need to be moved to ensure temperature is within specification
Float 2 Fail	No level signal detected from float 2	Make sure 2 floats are being used, are not damaged, and within measuring range
Float 1 Fail	No level signal detected from float 1	Make sure float is not damaged and within measurement range
No Signal	No signal detected from any float	Make sure float is not damaged and within measurement range
Snsr Brd Fail	No signal from probe, bad board or connection problem	Check electrical connections to probe
DfltParm	Internal non-volatile, parameters have been defaulted	Consult Factory

---

### 5.1.3 FF Segment Checklist

There can be several reasons for a FOUNDATION fieldbus™ installation to be in a faulty condition. In order to assure that communication can be established, the following requirements must be met.

- Device supply voltage must be higher than 9 VDC with a maximum of 32 VDC.
- Total current draw of a given segment cannot exceed the rating shown on the power conditioner and/or barrier.
- Two 100 Ω, 1 μF terminators must be connected to the network—one at each end of the segment.
- Cable length plus spur length must not exceed the following values:

Number of Spurs	1 Device	2 Devices	3 Devices	4 Devices
25–32	—	—	—	—
19–24	100 ft. (30 m)	—	—	—
15–18	200 ft. (60 m)	100 ft. (30 m)	—	—
13–14	300 ft. (90 m)	200 ft. (60 m)	100 ft. (30 m)	—
1–12	400 ft. (120 m)	300 ft. (90 m)	200 ft. (60 m)	100 ft. (30 m)

Pair	Shield	Twisted	Size	Length	Type
Single	Yes	Yes	AWG 18 (0.8 mm <sup>2</sup> )	6,200 ft. (1,900 m)	A
Multi	Yes	Yes	AWG 22 (0.32 mm <sup>2</sup> )	3,900 ft. (1,200 m)	B
Multi	No	Yes	AWG 26 (0.13 mm <sup>2</sup> )	1,300 ft. (400 m)	C
Multi	Yes	No	AWG 16 (1.25 mm <sup>2</sup> )	650 ft. (200 m)	D

- The cable shield is to be hard grounded only at one point close to the DCS. In addition, the cable shield can be capacitively grounded in multiple places to improve EMC protection.

## 5.2 Agency Specifications/Drawing

### 5.2.1 Agency Specifications – Explosion Proof Installation

**Factory Sealed:** This product has been approved by Factory Mutual Research (FM) and Canadian Standards Association (CSA) as a Factory Sealed device.

NOTE: Factory Sealed: No Explosion Proof conduit fitting (EY seal) is required within 18" of the transmitter. However, an Explosion Proof conduit fitting (EY seal) is required between the hazardous and safe areas.

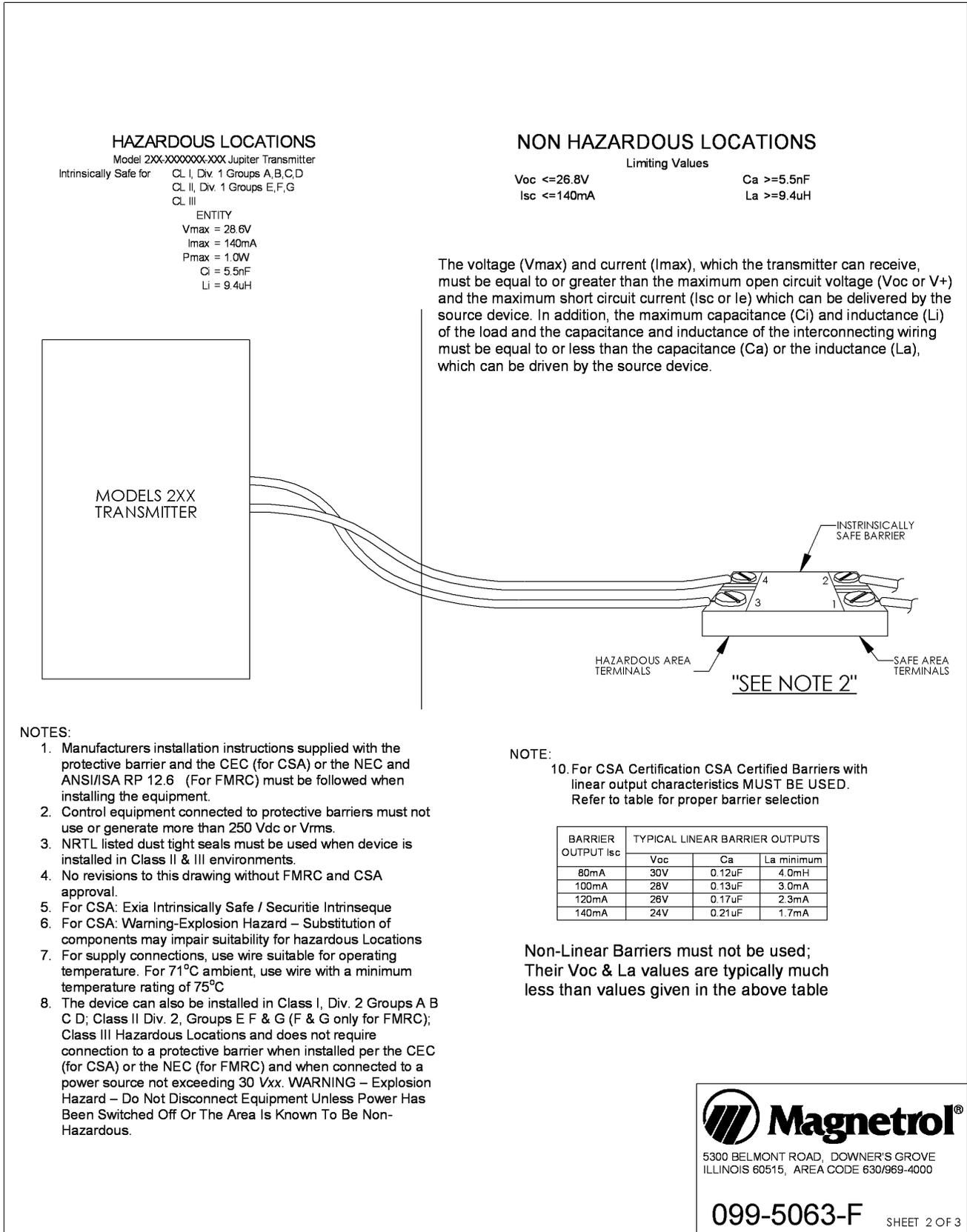
**Caution:** Grounding (+) will cause faulty operation, but will not cause permanent damage.

### 5.2.2 Agency specifications ATEX Intrinsically safe

Entity parameters Fieldbus Fisco:

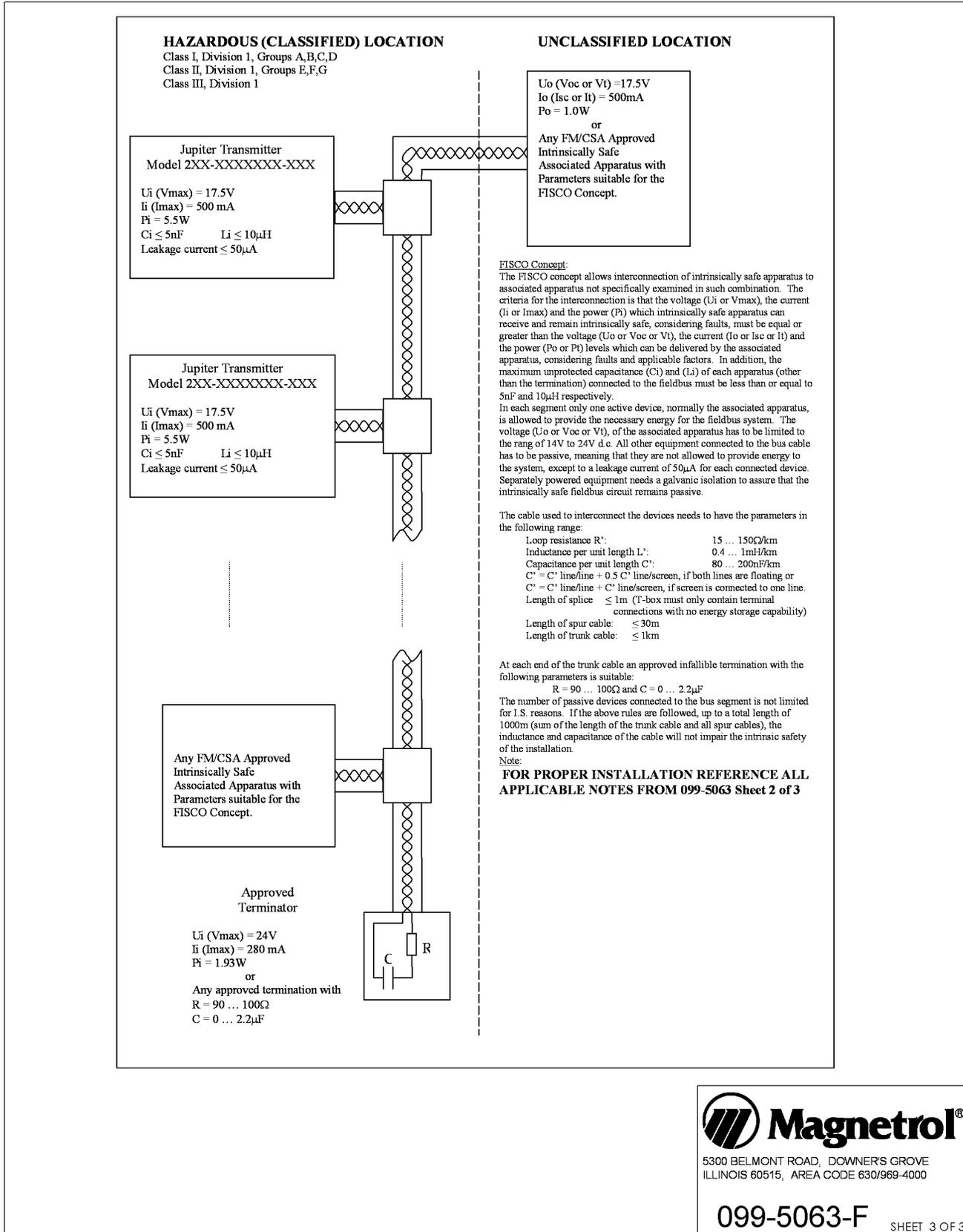
$U_i = 17.5V$   $I_i = 380mA$   $P_i = 5.32W$   $C_i = 0.705 nF$   $L_i = 3\mu H$

## 5.2.3 Agency Drawing



Drawing Last Modified: Monday, August 14, 2006 11:15:26 AM

## 5.2.3 Agency Drawing



5300 BELMONT ROAD, DOWNER'S GROVE  
 ILLINOIS 60515, AREA CODE 630/969-4000

**099-5063-F**

SHEET 3 OF 3

Drawing Last Modified: Monday, August 14, 2006 11:15:26 AM

## 5.3 Specifications

### 5.3.1 Functional

System Design	
Measurement Principle	Magnetostrictive time-of-flight
Input	
Measured Variable	A return signal is generated from the precise location where the magnetic field of the MLI float intersects the magnetostrictive wire
Zero and Span	6 inches to 400 inches (15 to 999 cm)
User Interface	
Keypad	3-button menu-driven data entry and system security
Indication	2-line × 8-character display
Digital Communication	FOUNDATION fieldbus™, H1 (31.25 kbits/sec)
Interoperability test kit (ITK Revision)	ITK 4.61
LAS capable	Yes, Device type: Linkmaster
Minimum Operating Voltage	9 VDC
Quiescent Current Draw	15 mA
DEV Revision	0X01
Function Blocks	1xRB, 2xAl(s)
Damping	Adjustable 0-25 seconds
Power (Measured at instrument terminals)	
Fieldbus General Purpose/Explosion Proof	9 to 32 VDC (17 mA maximum current draw)
FISCO/FNICO	9–17.5 VDC (17 mA maximum current draw)
Housing	
Material	Aluminum A356T6 (<0.20% copper), optional 316 stainless steel
Cable Entry	¾" NPT and M20

### 5.3.2 Performance

Accuracy	±0.015"
Repeatability	±0.005% of full span or 0.005" (0.127 mm) (whichever is greater)
Linearity	0.020% of full span or 0.031" (0.794 mm) (whichever is greater)
Maximum level rate of change	6 inches per second
Response time	0.1 second
Warm-up	<5 second
Upper dead zone	None
Lower dead zone	<2" (5 cm), SIL 2: <5" (13 cm)
Ambient temperature range	Transmitter: -40° to +175° F (-40° to +80° C) LCD: -10° to +160° F (-20° to +70° C)
Process temperature	External Mount: -40° to +248° F (-40° to +120° C) -320° to +850° F (-195° to +455° C) (with factory insulated MLI) Direct Insertion: -40° to +200° F (-40° to +95° C) High temperature probe: -40° to +500° F (-40° to +260° C)
Humidity	0 to 99% non-condensing
Electromagnetic compliance	EN 61326
Maximum Pressure (Direct Insertion)	1700 psig @ +100° F

## 5.3 Specifications

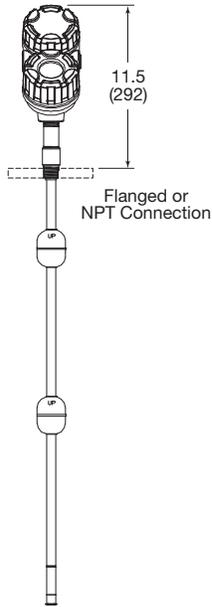
### 5.3.3 Physical

Enclosure finish: Baked on polymer powder coat

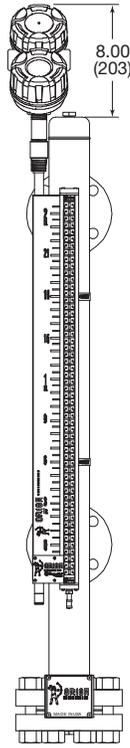
Enclosure rating: NEMA 4X7/9, IP 66

Sensor length: 6 to 400 inches (15 to 999 cm)

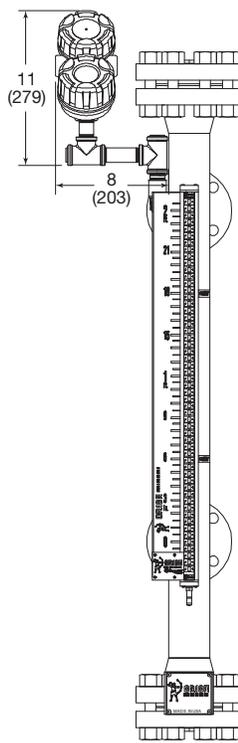
Inches (mm)



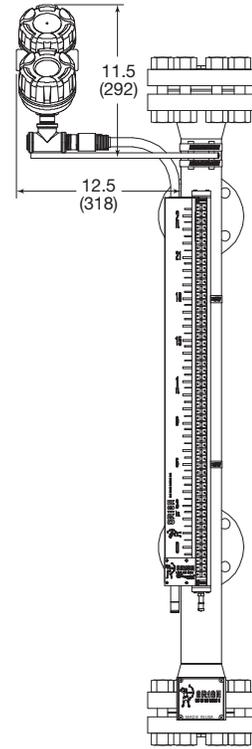
Direct Insertion



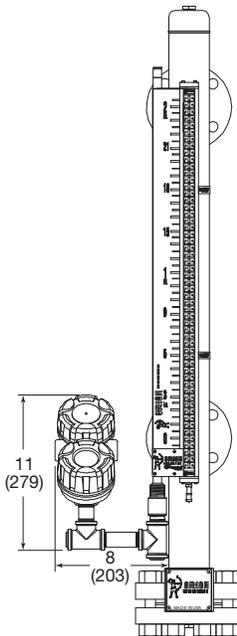
Top Mount



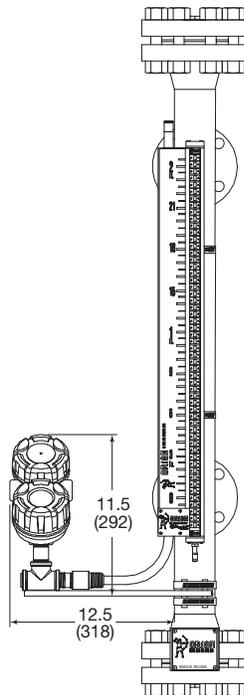
Top Mount Offset



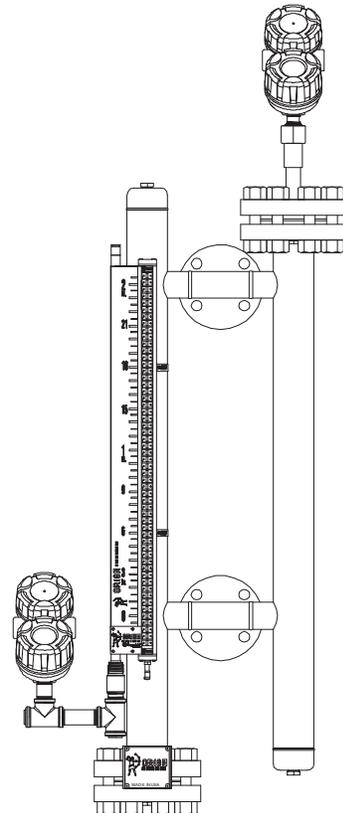
Top Mount Offset High Temperature Bend



Bottom Mount Offset



Bottom Mount Offset High Temperature Bend

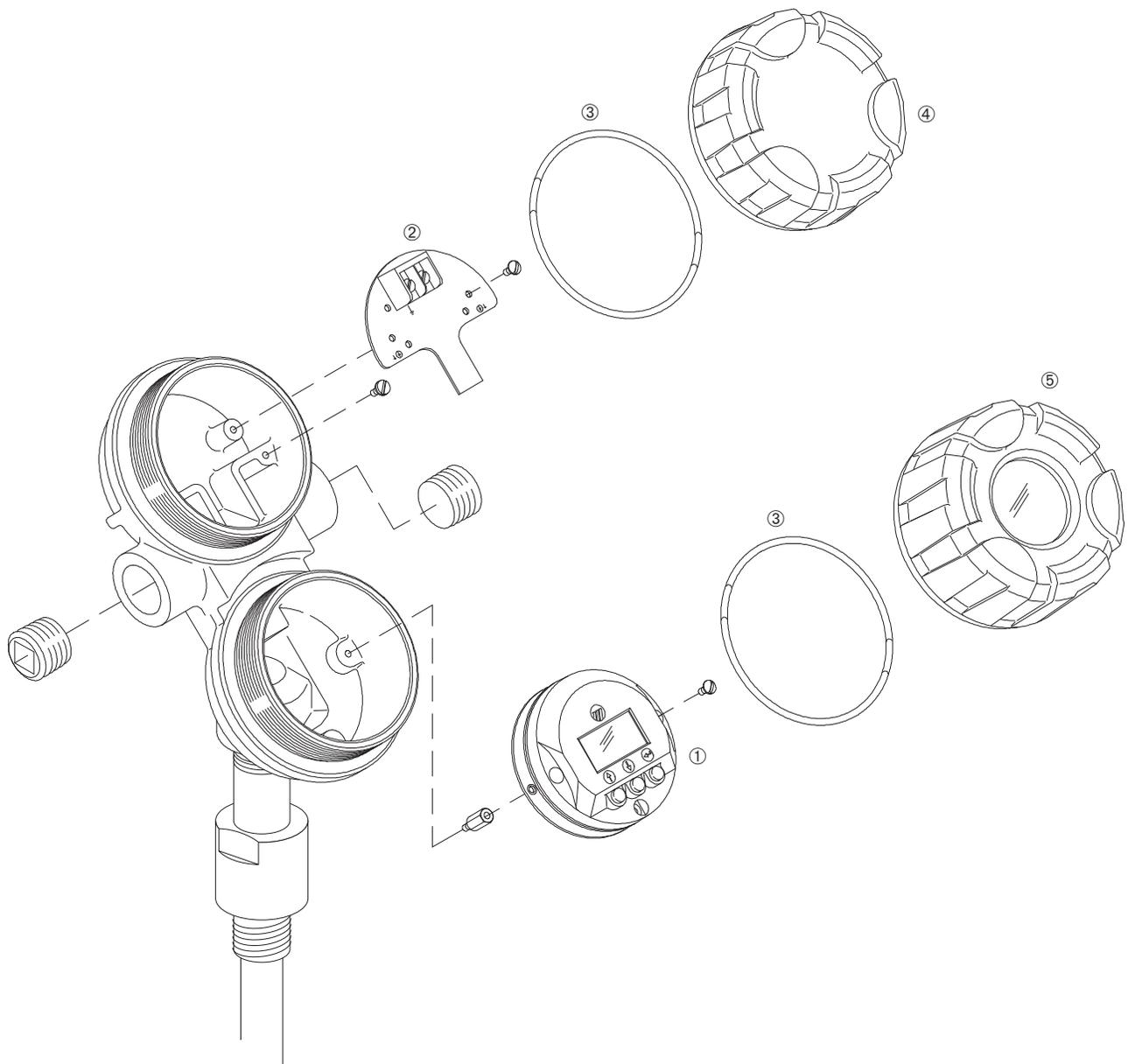


Gemini - Bottom Mount Offset and Secondary Transmitter

## 5.4 Parts

### 5.4.1 Replacement Parts

Item	Description	Part Number
①	Electronic module Display & FOUNDATION fieldbus™	031-2840-001
②	Terminal board FOUNDATION fieldbus™	030-9151-004
③	O-ring (Viton®)	012-2201-237
④	Aluminum housing cover without glass	004-9193-002
⑤	Aluminum housing cover with glass	036-4410-003



## 5.5 References

1. FOUNDATION fieldbus™, A Pocket Guide  
Ian Verhappen, Augusto Pereira
2. FOUNDATION fieldbus™—System Engineering Guidelines, AG–181

## Appendix – Transducer Block Parameters

ITEM	PARAMETER NAME	PARAMETER LABEL
0	BLOCK_STRUCTURE	BLOCK STRUCT
1	ST_REV	ST REV
2	TAG_DESC	TAG DESC
3	STRATEGY	STRATEGY
4	ALERT_KEY	ALERT KEY
5	MODE_BLK	MODE BLK
6	BLOCK_ERR	BLOCK ERR
7	UPDATE_EVT	UPDATE EVT
8	BLOCK_ALM	BLOCK ALM
9	TRANSDUCER_DIRECTORY	XD DIRECTORY
10	TRANSDUCER_TYPE	XD TYPE
11	XD_ERROR	XD ERROR
12	COLLECTION_DIRECTORY	COLLECT DIR
13	LEVEL	Level
14	LEVEL_UNIT	Level Unit
15	PROBE_LEVEL	Probe Level
16	PROBE_LEVEL_UNIT	Probe Level Unit
17	SENSOR_VALUE	Sensor Value
18	SENSOR_UNIT	Sensor Unit
19	SENSOR_OFFSET	Sensor Offset
20	CAL_TYPE	Cal Type
21	CAL_POINT_LO	Cal Point Lo
22	CAL_POINT_HI	Cal Point Hi
23	PROBE_LEVEL_LO	Probe Lvl Lo
24	PROBE_LEVEL_HI	Probe Lvl Hi
25	LEVEL_OFFSET	Level Offset
26	SENSOR_HIGH_LIMIT	Sensor Hi Lmt
27	SENSOR_LOW_LIMIT	Sensor Lo Lmt
28	MEASUREMENT_TYPE	Measurement Type
29	PROBE_LENGTH	Probe Length
30	DEADBAND	Deadband
31	SENSOR_MOUNT	Sensor Mount
32	TRIM_LEVEL	Trim Level
33	INTERFACE	Interface

ITEM	PARAMETER NAME	PARAMETER LABEL
34	INTERFACE_UNIT	Interface Unit
35	TRIM_INTERFACE	Trim Interface
36	ENTER_PASSWORD	Enter Password
37	NEW_PASSWORD	New User Password
38	DEVICE_STATUS	Device Status
39	HISTORY_MESSAGE	History Message
40	HISTORY_CONTROL	History Control
41	RESET_HISTORY	Reset History
42	FLOAT_1_COUNTS	F1 Counts
43	FLOAT_2_COUNTS	F2 Counts
44	CONVERSION_FACTOR	Conv Factor
45	SCALE_OFFSET	Scale Offset
46	FLOAT_1_THRESHOLD	F1 Threshold
47	FLOAT_1_POLARITY	F1 Polarity
48	FLOAT_2_THRESHOLD	F2 Threshold
49	FLOAT_2_POLARITY	F2 Polarity
50	SENSITIVITY	Sensitivity
51	DRIVE_AMPLITUDE	Drive Amplitude
52	MINIMUM_SEPARATION	Min Separation
53	ELECTRONICS_TEMPERATURE	Elec Temp
54	MAX_ELECTRONICS_TEMPERATURE	Max Elec Temp
55	MIN_ELECTRONICS_TEMPERATURE	Min Elec Temp
56	RESET_ELECTRONICS_TEMPERATURE	Reset Elect Temp
57	LCD_LANGUAGE	LCD Language
58	FACTORY_PARAM_1	Factory Param 1
59	FACTORY_PARAM_2	Factory Param 2
60	ECHO_SUMMARY	Echo Summary
61	ECHO_DATA	Echo Data
62	ECHO_DATA_INDEX	EchoData Indx
63	NON_VOL_STAT	Non Vol Stat
64	DATE_CODE	Date Code
65	ORION_SERIAL_NUMBER	Orion S/N
66	FIRMWARE_VERSION	Firmware Ver
67	COPROCESSOR_VERSION	Coprocessor Ver



Jupiter Magnetostrictive  
Transmitter  
Configuration Data Sheet

Copy blank page and store calibration data for future reference and troubleshooting.

Item	Value	Value	Value		
Vessel Name					
Vessel #					
Media & Dielectric					
Tag #					
Serial #				<b>TROUBLESHOOTING</b>	
Level				<b>Correct Value</b>	<b>Incorrect Value</b>
Units					
Probe Length					
Level Offset					
Deadband					
Sensor Mount					
Conversion Factor					
Scale Offset					
Float 1 Threshold					
Float 1 Polarity					
Float 2 Threshold					
Float 2 Polarity					
Sensitivity					
Drive Amplitude					
Minimum Separation					
Float 1 Counts					
Float 2 Counts					
Firmware Version					
New Password					
<b>Name</b>			<b>Date/Time</b>		

### Service Policy

Owners of Magnetrol/Orion Instruments controls may request the return of a or any part of an instrument for complete rebuilding or replacement. They will be rebuilt or replaced promptly. Instruments returned under our service policy must be returned by prepaid transportation. Magnetrol/Orion will repair or replace the control at no cost to the purchaser (or owner) other than transportation if:

1. Returned within the warranty period; and
2. The factory inspection finds the cause of the claim to be covered under the warranty.

If the trouble is the result of conditions beyond our control; or, is NOT covered by the warranty, there will be charges for labor and the parts required to rebuild or replace the equipment.

In some cases it may be expedient to ship replacement parts; or, in extreme cases a complete new instrument, to replace the original equipment before it is returned. If this is desired, notify the factory of both the model and serial numbers of the instrument to be replaced. In such cases, credit for the materials returned will be determined on the basis of the applicability of our warranty.

No claims for misapplication, labor, direct or consequential damage will be allowed.

### Return Material Procedure

So that we may efficiently process any materials that are returned, it is essential that a "Return Material Authorization" (RMA) number be obtained from the factory, prior to the material's return. This is available through Magnetrol/Orion's local representative or by contacting the factory. Please supply the following information:

1. Company Name
2. Description of Material
3. Serial Number
4. Reason for Return
5. Application

Any unit that was used in a process must be properly cleaned in accordance with OSHA standards, before it is returned to the factory.

A Material Safety Data Sheet (MSDS) must accompany material that was used in any media.

All shipments returned to the factory must be by prepaid transportation.

All replacements will be shipped F.O.B. factory.



5300 Belmont Road • Downers Grove, Illinois 60515-4499 • 630-969-4000 • Fax 630-969-9489 • [www.magnetrol.com](http://www.magnetrol.com)  
 145 Jardin Drive, Units 1 & 2 • Concord, Ontario Canada L4K 1X7 • 905-738-9600 • Fax 905-738-1306  
 Heikensstraat 6 • B 9240 Zele, Belgium • 052 45.11.11 • Fax 052 45.09.93  
 Regent Business Ctr., Jubilee Rd. • Burgess Hill, Sussex RH15 9TL U.K. • 01444-871313 • Fax 01444-871317



2105 Oak Villa Boulevard • Baton Rouge, Louisiana 70815 • 225-906-2343 • Fax 225-906-2344 • [www.orioninstruments.com](http://www.orioninstruments.com)

Copyright © 2011 Magnetrol International, Incorporated. All rights reserved. Printed in the USA.

©2007 Fieldbus Foundation  
 HART® is a registered trademark of the HART Communication Foundation  
 CSA logotype is a registered trademark of Canadian Standards Association  
 Viton® is a registered trademarks of DuPont Performance Elastomers.  
 Hastelloy® is a registered trademark of Haynes International, Inc.  
 Monel® is a registered trademark of Special Metals Corporation (Formerly Inco Alloys International)  
 Tri-Clamp® is a registered trademark of Ladish Co.

**BULLETIN: 46-649.2**  
**EFFECTIVE: August 2010**  
**SUPERSEDES: December 2006**