

# Sintrol Snifter A2 EX RF Manual

Version 1.2.7



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#### 1 INTRODUCTION

This manual describes how to install and use SINTROL's Snifter A2 EX RF dust monitor. Sintrol shall not be liable for any loss or damage whatsoever arising from use of any information or details therein, or omission or error in this manual, or any misuse of the product.

The instrument can be accessed by utilizing the DustTool Software.

The basic functionality of DustTool is to change the factory settings according to individual needs of the process.

Such functions for Snifter A2 EX RF are for example:

- Perform the auto-setup according to process typical dust levels.
- Change the Alarm Limits and the logic of signals.

The Software can be downloaded free of charge under the Sintrol web-site http://www.sintrolproducts.com

# 1.1 Safety

Snifter A2 EX RF requires 12 - 24 VDC power supply. Although these voltage levels are considered safe, the process gas or dust particulates can be hazardous to health.

The Snifter is designed for explosive environments fulfilling following ATEX and EX requirements. The sensor can be installed in EX and Atex zones 21.

IECEx: VTT 14.0001X

Ex ta/tb IIIC T 80°C Da/Db

Atex: VTT14 ATEX 009 X

CE<sub>0537</sub> (Ex)<sub>II 1/2 D</sub> EX ta/tb IIIC T 80°C Da/Db



Take appropriate precautions when installing the monitor:

Unless the process conditions are known to be entirely safe, suitable precautions must be taken before any entry is made into the duct for installation or maintenance purposes.

• The unit may be installed in ducting, containing particulate, hazardous to health.



- The particulate may be inflammable, explosive or toxic
- The gas can be hot and pressurised

#### 1.2 Product overview

The Snifter A2 EX RF Dust monitor is a microprocessor-based, self-adjusting device, equipped with two independent and fully adjustable alarm signal and back light illuminated front cover.

Device is designed for filter bag leak detection. It can also be used to detect blockage or stoppage in pneumatic transport and bulk solids handling. It is a compact unit with the sensor and control electronics built into one IP65 enclosure, which has been specifically designed for easy installation and operation.

#### 1.3 How does it work?

The Snifter A2 EX RF uses Sintrol's proven and reliable inductive electrification technology where the interaction of particles with the sensor rod causes a small electrical charge to pass between the particulate and sensor.

It is this small electric charge that provides the signal monitored by the electronics, the signal generated is proportional to the dust level even if particles accumulate on the sensor. Experience has shown that this method of monitoring dust level in gasses, offers accurate results with minimum maintenance.

#### 2 INSTALLATION

# 2.1 Selecting the installation location

The best location for installation is in a section of duct where the particulate has an even distribution and the flow is as laminar as possible. This is to ensure that the sensor rod comes into contact with a representative flow of particles.

The ideal position would be in a section of duct that has no bends, valves, dampers or other obstructions for a distance equal to at least three duct diameters downstream or upstream (preferable 5 x duct diameter).

Description of installation is presented in Figure 1 Recommended distance to duct bends (D = Duct diameter).



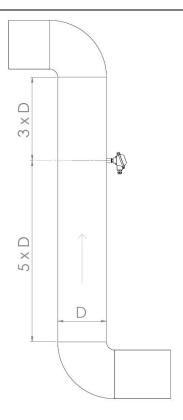


Figure 1 Recommended distance to duct bends (D = Duct diameter)

In some applications, a compromise must be made and the sensor will have to be fitted in a position that satisfies the majority of above requirements. The Snifter A2 EX RF must be attached to metal ductwork so that the device will be electrically shielded from interference and has good ground reference.

- 1. The unit shall be installed in a position, where the gas flow passes the sensor rod in a  $90^{\circ}$  angle.
- 2. In round cross-section ducts, the unit can be installed in any position above the horizontal axis (between 9 o'clock and 3 o'clock). See Figure 2
- 3. For square cross-section ducts, the unit must be positioned in the middle of the top or in the middle of one of the sides. See Figure 3
- 4. Although the sensor is not affected by vibration, very high vibration levels should be avoided.
- 5. The units must not be installed in direct sunlight or in areas where the ambient temperature is above +40 °C.



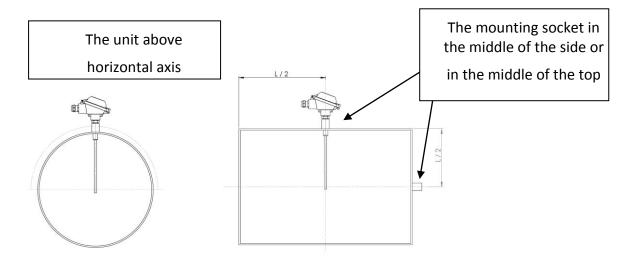


Figure 2 Round cross section duct

Figure 3 Square cross section duct

#### **NOTE**

The sensor must not contact the opposite wall or any other obstacle inside the duct. The only allowed interaction with sensor is dust particles.

# 2.2 Installing the sensor

Once the location of the unit has been selected, the Snifter A2 EX RF with NPT 1/2" male thread can be installed to process with 1/2" female thread. Make sure the installation is in the right position, insert the sensor inside the adapter and rotate the Snifter until the connection is tight.

#### **NOTE**

Do not over tighten the Snifter A2 EX RF with process connection - It may cause damage to sensor and electronics.



#### 3 WIRING

The Snifter A2 EX RF comes with two meter power and signal cable. There are 10 wires in the same cable, two wires for VDC power source, two for alarm signals, and one for automatic setup signal. Remaining wires are left for digital communication with Sintrol Dustlog software.

Connect the VDC power supply to pink (+) and GND to gray (-) wires. Blue and red wires are for alarm signals and they give the same voltage levels as power input voltage, when the alarm latches to high state.

PCB pin	Wire colour	Signal name
1	BLUE	Alarm signal 1
2	RED	Alarm signal 2
3	-	-
4	-	-
5	GRAY	V- (GND)
6	PINK	V+ (VDC)
7	GREEN	Automatic setup
8	BROWN	RS 485 D+
9	WHITE	RS 485 D-
10	BLUE/RED	USB DM
11	GRAY/PINK	USB DP
12	VIOLET	USB VBUS

**Table 1 Wiring and signals** 

Snifter A2 EX RF can be powered by using only USB connection for the purpose of accessing and adjusting parameters with appropriate Sintrol PC software. More information about parameter adjustment can be found in section 7 of this manual.



# 3.1 Wiring and applications

#### **Applying I/O signals**

Alarm signals can be transferred as digital I/O signals using two dedicated wires. Signal levels conform to the power source voltage (V+ and V-).

Logic of the alarm and alert signals is described in section xxx, however this behavior can also be customized according to the end user application.

I/O signals are designed to be used as relatively short range triggers for logic implementation or even to drive relays. Long distance connections are discouraged due to the un-isolated nature of the I/O signals, sourced from the local power supply of the device.

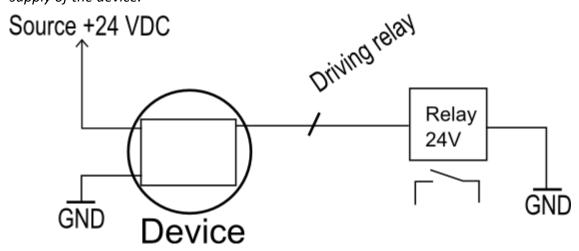


Figure 4 Driving a relay example

#### Applying TIA-485-A bus

TIA-485-A, also known as ANSI/TIA/EIA-485, TIA/EIA-485, EIA-485 or RS-485, is a standard defining the electrical characteristics of drivers and receivers for use in balanced digital multipoint systems. The standard is published by the Telecommunications Industry Association/Electronic Industries Alliance (TIA/EIA).

Digital communications networks implementing the EIA-485 standard can be used effectively over long distances and in electrically noisy environments. Multiple receivers may be connected to such a network in a linear, multi-drop configuration. These characteristics make RS485 network useful in industrial environments and similar applications.

Currently available communication protocols over the RS485 bus are SINTROL NETWORK and MODBUS RTU.



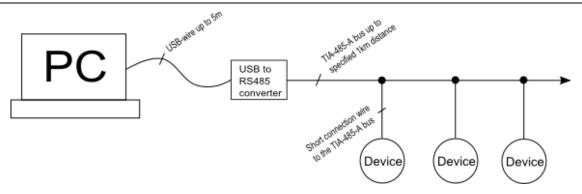


Figure 5 TIA-485-A bus application example

# **Applying local RF bus**

Local area radio frequency bus operates within international license free ISM-bands. All Sintrol products equipped with RF-link operate as a part of the bus, creating and routing data within the network. This feature in most cases eliminate any need for repeaters or manual configuration tasks.

RF bus is especially recommended to be used in industrial locations where bidirectional communication is required and/or a strong galvanic isolation is needed. Long distance connections up to 1 km without the line of sight can be acquired. Range can also be extended with accessories like directional antennas and/or separate repeater units.

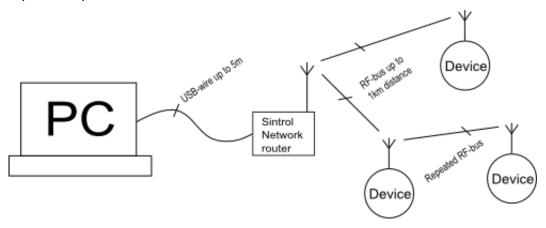


Figure 6 RF bus application example

Notes:

**Sintrol Network Router** is needed to access the RF network of products.

## **Applying USB**

Direct USB connection on products makes it easy to connect with Sintrol devices without any additional equipment. Devices can also get powered partly, using the USB as a power source, provided that the USB-port has the capability to source enough energy.



USB is intended to be used for easy parameterization of Sintrol products with dedicated complementary DustTool software. However, the USB is not suitable to operate or substitute a dedicated industrial bus and it is not intended to be used in industrial environment during the normal operation.

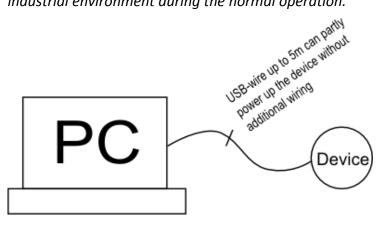


Figure 7 Parameterization of the device with only USB-connection.



# 4 TECHNICAL SPECIFICATION

	1	
Product name	Snifter A2 EX RF	
Measurement Objects	Solid particles in a gas flow	
Particle Size	0.3 μm or larger	
Measurement Range	From 0.1 mg/m <sup>3</sup>	
Measurement Principle	Inductive Electrification	
Protection Category	IP65	
Sensor Length (total/measuring)	250 mm / 185 mm	
Power Supply	12-24 VDC	
Power Consumption	3 W	
Cable Connection	2 meter cable, 12 wires	
Process Connection	NPT 1/2" male thread	
Output Signals	<ul> <li>Two output signals (100 – 280 mA)</li> <li>Back light illuminated front cover</li> </ul>	
Communication Interface	<ul> <li>Serial communication RS-485</li> <li>USB</li> <li>Radio frequency (RF) (optional)</li> </ul>	
Communication Protocol	<ul><li>Modbus RTU (RS-485)</li><li>SNT network (USB, RF and RS-485)</li></ul>	
Alarm settings	<ul> <li>Set automatically by auto-setup based on average measured dust flow: 5 times and 20 times of reference dust flow.</li> <li>User selectable</li> </ul>	
Signal Averaging Time	<ul> <li>Default at factory, 100 s</li> <li>Adjustable from 0 – 6000 s</li> </ul>	



Alarm delay time	<ul> <li>Default at factory, 30 s</li> <li>Adjustable from 0 – 60 000 s</li> </ul>	
Alarm hysteresis time	<ul> <li>Default at factory, 0s</li> <li>Adjustable from 0 – 25 s</li> </ul>	

# **Process Conditions**

Temperature	Max 250 °C	
Pressure	Max 200 kPa	
Gas Velocity	Min 3 m/s	
Humidity	Max 95 % RH (non-condensing)	

# **Ambient Conditions**

Starting temperature	-20+40 °C	
Running temperature	-40+60 °C	
Humidity	Max 95 % RH (non-condensing)	

# Materials and Weight

Probe (wetted part)	Stainless steel (AISI 316L)	
Process Connection (wetted part)	Stainless steel (AISI 316L)	
Enclosure	Aluminum	
Probe Insulation (wetted part)	PEEK	
Weight	0.6 kg	

**Table 2 Technical specification** 



# 5 **DIMENSIONS**

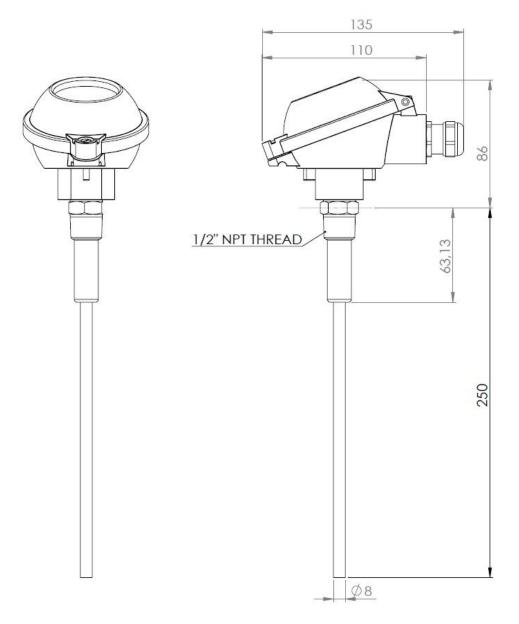
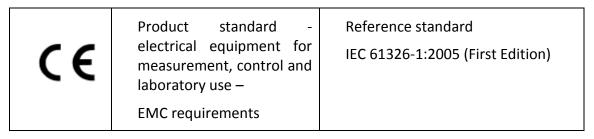


Figure 8 Structure and dimensions

This instrument conforms to the following standards





## 6 OPERATION

The Snifter A2 EX RF Dust Monitor measures the dust level in a gas flow by using inductive electrification technology which is based on AC measurement of moving particles which carry a charge.

There are two alarm signal outputs to indicate two different alarm conditions. In addition to this, the front cover illumination will blink to inform about the current alarm condition.

# 6.1 The alarm threshold factory setting values:

Alert: > 5 times normal dust level (during automatic setup) = Limit 1 value

Alarm: > 20 times normal dust level (during automatic setup) = Limit 2 value

ALARM SIGNALS	DUST LEVEL	FRONT COVER ILLUMINA TION	OPERATION
S1: LOW S2: LOW	-	OFF	Power OFF, failure or auto-setup failed
S1: LOW S2: HIGH	Dust level < Limit1	ON	Normal operation
S1: HIGH S2: LOW	Limit1 <= Dust level < Limit2	BLINKING COUNT IS ONE (B)	Alert
S1: HIGH S2: HIGH	Dust level >= Limit 2	BLINKING COUNT IS TWO (C)	Alarm

Table 3 Default operating configuration on factory settings



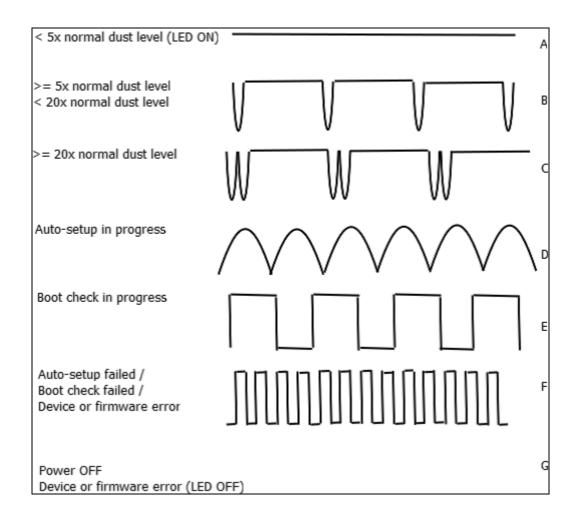


Figure 9 Description of Snifter A2 EX RF cover illumination sequences.



#### 7 ADJUST PARAMETERS

Since every industrial process is different Snifter A2 EX RF is designed so that parameters which are important to customer can be easily adjusted. Adjustment of parameters can be done by using USB, RS-485 or optionally with RF communication. Depending on the chosen communication method set to the device, the adjustments can be done either with Sintrol PC software or standard Modbus RTU master unit.

By default, the communication mode of the device is set to work with Sintrol PC software. To use MODBUS RTU communication, appropriate network parameters needs first to be set into the device.

# 7.1 Signal averaging time

Snifter A2 EX RF damping time has been adjusted to 100 seconds in factory but it can be adjusted freely between 0 seconds and 6000 seconds (1 h 30 min).

## 7.2 Alarm level settings

Default Snifter A2 EX RF alarm signal levels have been adjusted to 5 and 20 times, compared to the process dust level during the automatic setup. These parameters and signal logic can be adjusted freely to be any levels required by the customer's process monitoring demands.

# 7.3 Alarm delay time

It is possible to set delay time for Snifter A2 EX RF alarm signals to avoid false alarms caused by dust concentration peaks which appear naturally in process. On factory settings, alarm delay is set to 30 seconds but it can be adjusted freely between 0 and 60 000 seconds.

# 7.4 Alarm hysteresis time

Snifter A2 EX RF contains alarm hysteresis time parameter which sets the minimum frequency for alarm signal to change its stage. On a factory settings hysteresis time is set to 0 seconds but it can be set freely between 0 and 25 seconds.



#### 8 AUTOMATIC SETUP

Snifter A2 EX RF has an automatic setup procedure. When this auto-setup procedure is initiated, it sets the dust measuring parameters based on the currently measured dust level.

As the auto-setup procedure can also be altered by the user, this section only describes the actions when the factory default auto-setup is run.

After the auto-setup, by default alarm signals are set as follows:

- alert when the dust concentration exceeds 5 times the typical dust level.
- alarm when the dust concentration exceeds 20 times typical dust level.

In addition, the following key parameters will also be affected.

- Dust signal averaging time is set to default.
- Signal hysteresis and delay times are set to default.

For more information, see Table 3 Default operating configuration on factory settings.

## 8.1 How to do the auto-setup?

Follow the procedure below to run the auto-setup.

- 1. Connect the sensor to the duct, connect the power to the device and wait for 10 minutes for the process to stabilize.
- 2. Then start the auto-setup procedure either:
  - 2.1 by connecting the automatic setup signal (green wire) to the V+ signal (wire) for a period of 1 second. The automatic setup will initiate and the front panel light will start to blink slowly (sequence D in Figure 9 Description of Snifter A2 EX RF cover illumination sequences.).

Then Release the automatic setup signal, by disconnecting the green wire from V+.

2.2 or initiating auto-setup remotely using remote communication options.

Auto-setup procedure takes 10 times TC seconds ie. 1000 seconds (approx. 17 min) to complete. When the front cover lighting stops blinking, the auto-setup is finished and the Snifter A2 EX RF is ready for use.



#### 9 MAINTENANCE

Snifter A2 EX RF dust monitor needs very little maintenance. To achieve maximum reliable operation the recommended maintenance interval is 2 months.

Maintenance is done by removing the unit from the process and cleaning the sensor rod to prevent signal leakage to ground. Opening the enclosure during the maintenance is not advised due to the warranty reasons.

If the particles in the gas are sticky and tend to build up, the cleaning needs to be done more often.

## 10 TROUBLESHOOTING

#### 10.1 The Monitor is not giving output signal

- Check the power and signal wiring are connected correctly.
- Check there is power on (cover glows).
- Do the automatic setup procedure

If the monitor is not giving any output signal after checks 1, 2 and 3, contact your local distributor.

## 10.2 The Monitor is not responding after auto-setup procedure

- Check that there is normal process going on during auto-setup.
- Check the power and signal wiring are connected correctly.
- Check the signal is not leaking to ground.
  - There is NO contact between metal sensor probe and duct wall.
  - o Ensure that the gas is not condensing (causes signal leakage).
  - Check the sticky dust does not build up on the base of the sensor and no bridging between sensor probe and duct wall.

#### **NOTE**

Front cover illumination sequence F is on (10 Hz rate), when signal leaking to the ground is permanent.

## 10.3 Boot check

If green wire for starting automatic setup is connected before 15 seconds has elapsed from the power ON, boot check is initiated. Test takes some seconds and it is indicated with a sharply blinking front cover illumination sequence E (1 Hz rate).

If test fails, sequence F is initiated (10 Hz rate).



# 11 Appendix A: Sintrol PC software

All Sintrol products can be controlled with Sintrol PC software provided they have appropriate bus interface available.

#### 11.1 DustTool

DustTool is complementary software to help you to get easily control of the parameters and features of your Sintrol products.

The hardware requirements to run the software are:

- Windows XP, Vista or 7
- Screen resolution of 1024x768 pixels or more
- Minimum memory starting from 512 MB

The DustTool PC-software can be connected directly to the meters via USB. By using converter also connections over RS 485 and RF are supported.

#### **Preview**

When DustTool software opens it looks for USB-connected Sintrol products. In case any products are connected, they will appear within the software and can directly be managed.

The main view of the software is illustrated below.



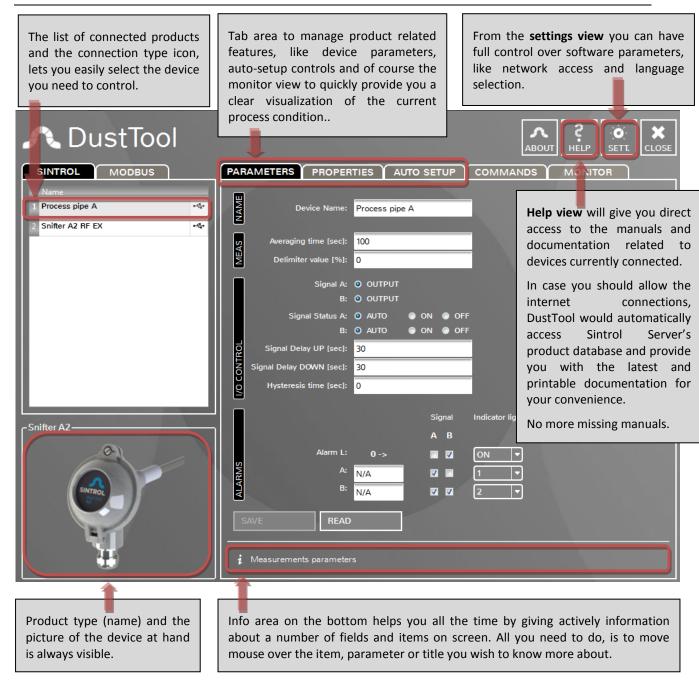


Figure 10 DustTool main window

On the parameters page, user can modify the operating parameters of the connected Dust meter. The basic operating principle to change parameters is:

- 1. Change parameter to the desired value
- 2. Press "Save" button to save the changes into the memory of the instrument. If the "Save" button is not pressed, the changes will not be sent to the device and the values will be lost at program shut down or when device is detached.
- 3. By pressing "Read", the parameters which are currently saved in the instrument will be loaded from the device.



On the monitor view of the DustTool software it is possible to follow online the dust levels. Monitor view is intended to help user in decision when setting up parameters manually.

In order to further save measurement data, create additional signals and alarms and/or generate reports and history, commercial DustLog software is required.

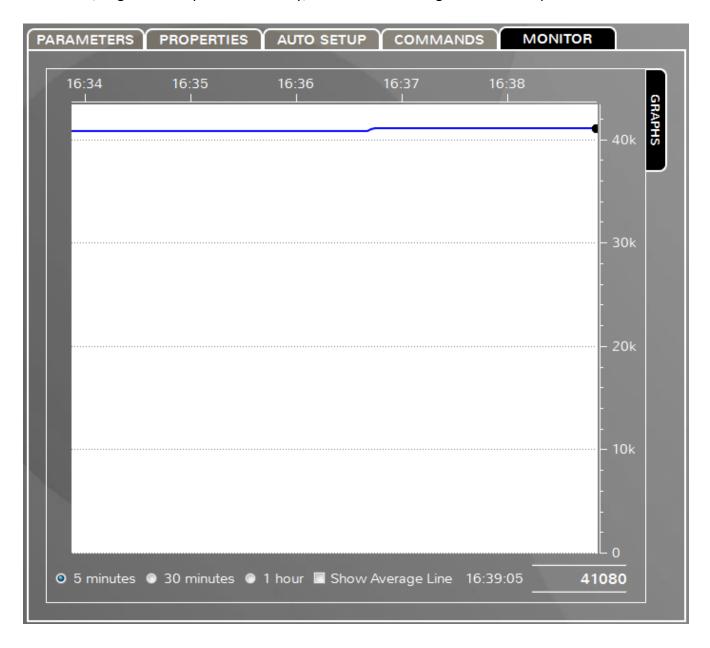


Figure 11 DustTool monitor view



## 11.2 DustLog

DustLog software starting from version 8, is commercial product intended to meet real time data acquisition, storage and reporting needs for all Sintrol products and a variety of applications. DustLog software covers all the easy to use features available in the complementary DustTool software.

We recommend the use of Dustlog software for:

- comprehensive data storage
- data export option to third party software (f.ex. MS Excel)
- measurement history and reporting functionality
- history based calibration actions
- offsite data storage into multiple supported database servers.
- in the need of real time virtual signals and alarms
- when setting up or managing the whole measurement networks of
  - o multiple different instruments
  - o multiple different physical connections (RF or wires) within the same installation.
- professional real time monitor views from a number or different measurement points with powerful visualization and grouping options.

A wide range of reports can be generated to see historical trends in the measurement with the ability to generate monthly, daily or hourly averages charted on self-explaining graphs. Additionally, the easy user interface gives the plant the full control of the device's parameters so they can be read, sent or configured directly from the control room. After installation of the monitor, all access to the monitor controls can be done remotely using the Dustlog 8.

Further information regarding functionalities and costs of DustLog 8 can be obtained by our local distributors or under <a href="http://www.sintrolproducts.com">http://www.sintrolproducts.com</a>



NOTES	



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